# 9. Exploded View & Assembly Parts List

Update on March 03. 2004

## Contents



* The figures in this chapter illustrate the major subassemblies in the printer and their component parts. A table accompanies each exploded view diagram. Each table lists the item number for the replaceable part, the associated part number for the item, the quantity, and a description of the part.

* While looking for an electrical part number, pay careful attention to the voltage listed in the remark column to ensure that the part number selected is for the correct model of the printer.

# Screws Used in the Printer

The screws listed in the table below are used in this printer. Please ensure that, when you disassemble the printer, you keep a note of which screw is used for which part and that, when reassembling the printer, the correct screws are used in the appropriate places.

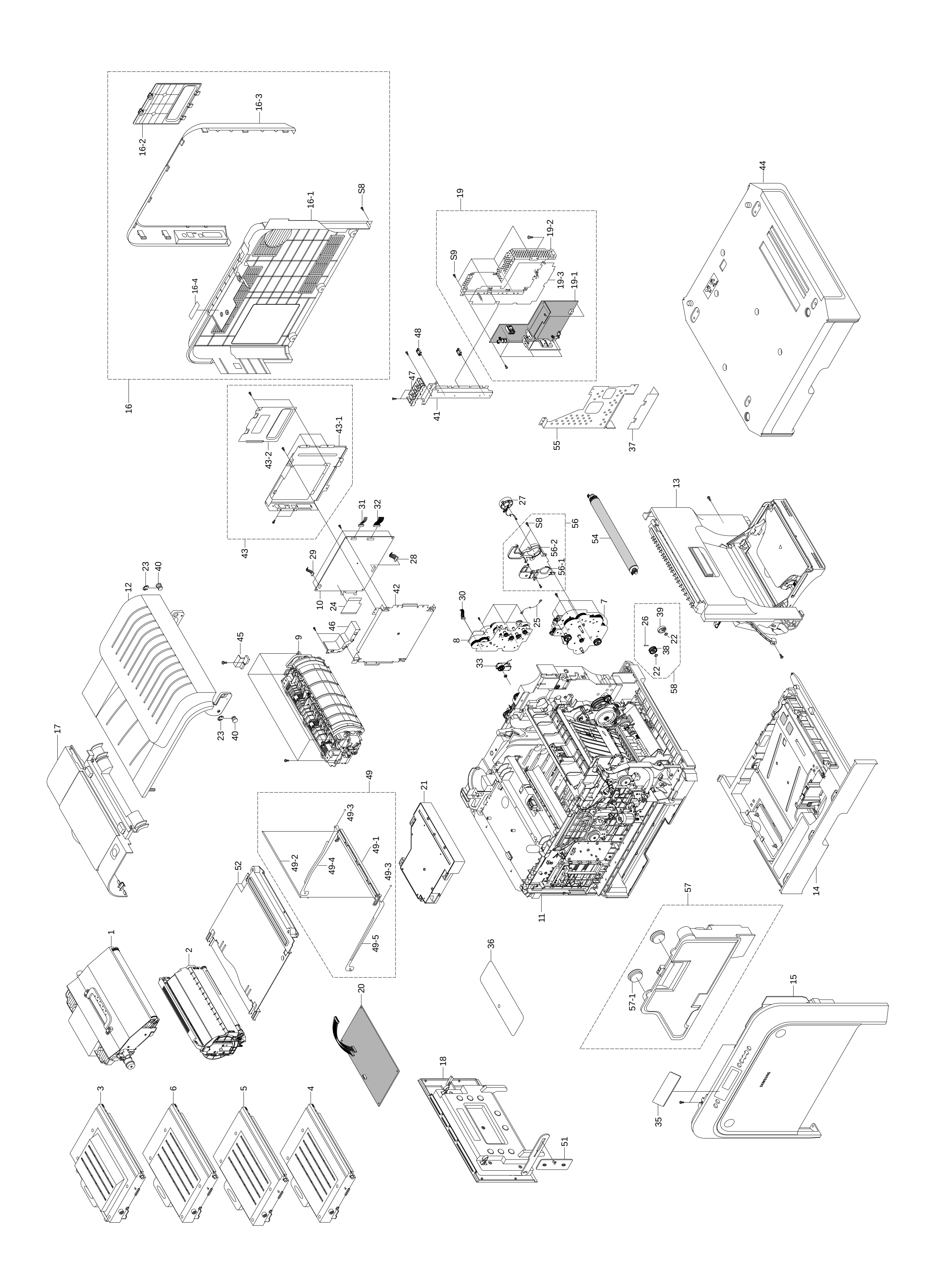
| NO | DESCRIPTION | SEC CODE | SPEC |
|---|---|---|---|
| S1 | SCREW-MACHINE | 6001-000485 | 2.6*4, GOLD |
| S2 | SCREW-TAPPING | 6002-000115 | 4*15, GOLD |
| S3 | SCREW-TAPPING | 6002-000175 | 3*8, GOLD |
| S4 | SCREW-TAPTITE | 6002-000308 | 2.6*6, GOLD |
| S5 | SCREW-TAPTITE | 6003-000119 | 3*8, BLACK |
| S6 | SCREW-TAPTITE | 6003-000152 | 2*10, GOLD |
| S7 | SCREW-TAPTITE | 6003-000179 | 3*6, GOLD |
| S8 | SCREW-TAPTITE | 6003-000196 | 3*10 SILVER |
| S9 | SCREW-TAPTITE | 6003-000266 | 3*6, GOLD |
| S10 | SCREW-ASS'Y MACH | 6006-001193 | 3*6, GOLD |

| NO | DESCRIPTION | SEC CODE | SPEC |
|---|---|---|---|
| S11 | SCREW-TAPTITE | 6003-000269 | 3*6, GOLD |
| S12 | SCREW-TAPTITE | 6003-001001 | 3*8, BLACK |
| S13 | SCREW-MACHINE | 6001-000568 | 3*8, SILVER |
| S14 | SCREW-TAPTITE | 6003-001256 | 4*10 SILVER |
| S15 | SCREW-TAPTITE | 6003-000261 | 3*6, GOLD |
| S16 | SCREW-MACHINE | 6003-001068 | 2*16, BLACK |
| S17 | SCREW-TAPTITE | 6003-000301 | 4*6, GOLD |
| S18 | SCREW-SPICIAL | 6009-001396 | 3*10, BLACK |
| S19 | SCREW-TAPTITE | 6003-000008 | 4*6, SILVER |

# Consumables & Options

| | |
|---|---|
| Toner Cartridge (C,M,Y,K) | ITB Unit |
| OPC Drum Cartridge | SCF |
| Waste Toner Tank | NIC(Network Interface Card) |
| NIC(Network Interface Card) : Wireless | Memory Card |

# 9.1 Main Exploded View



# Main Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

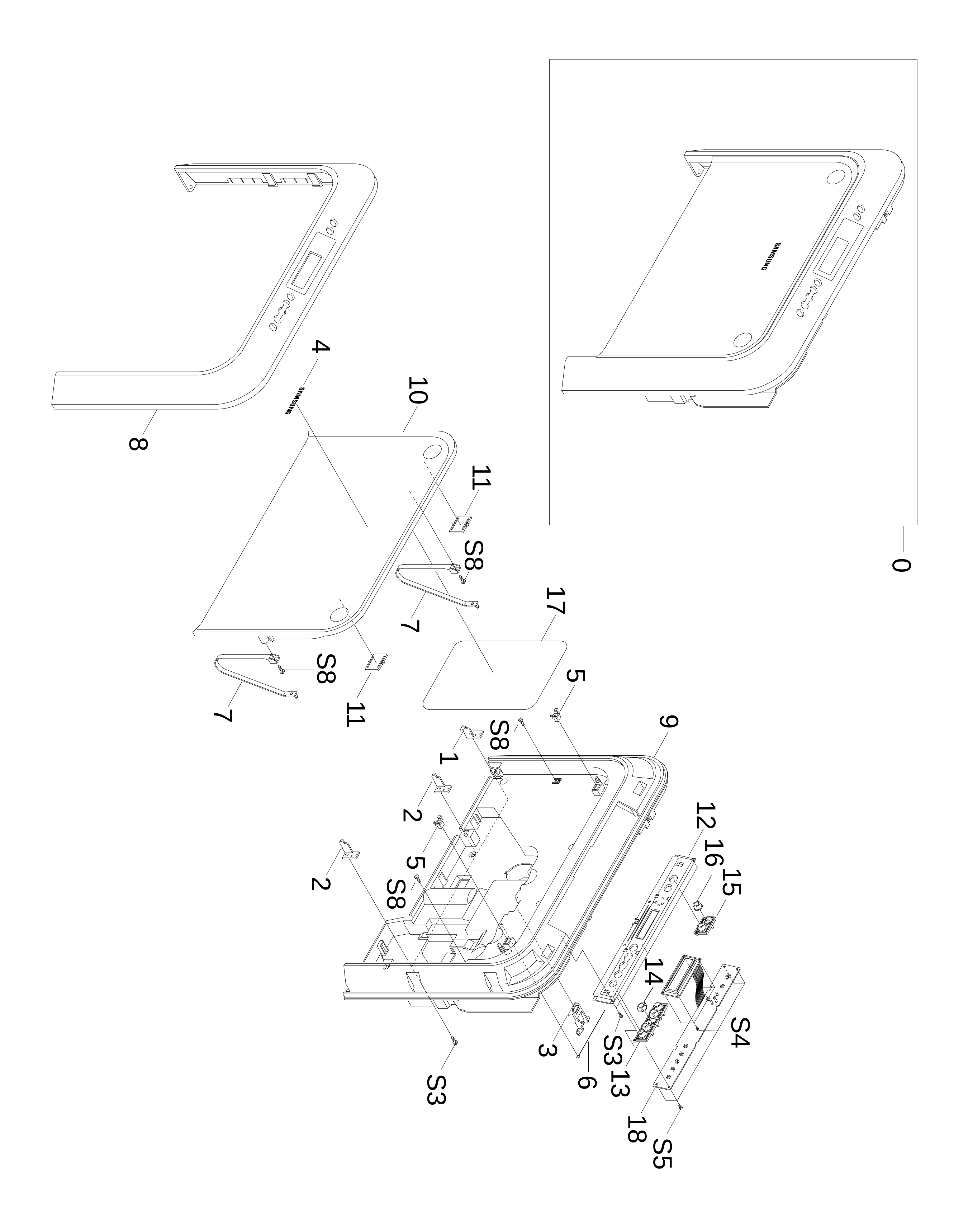
| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | SET | CLP-550/CLP-550N | | | |
| 1 | ELA UNIT-ITB | JC96-02769A | 1 | O | USER CHANGE |
| 2 | ELA UNIT-OPC | JC96-02770A | 1 | O | USER CHANGE |
| 3 | ELA UNIT-DEVE BLACK | JC96-02765A | 1 | O | USER CHANGE |
| 4 | ELA UNIT-DEVE CYAN | JC96-02766A | 1 | O | USER CHANGE |
| 5 | ELA UNIT-DEVE MAGENTA | JC96-02767A | 1 | O | USER CHANGE |
| 6 | ELA UNIT-DEVE YELLOW | JC96-02768A | 1 | O | USER CHANGE |
| 7 | ELA UNIT-MAIN DRIVE | JC96-02771A | 1 | O | |
| 8 | ELA UNIT-DEVE DRIVE | JC96-02772A | 1 | O | |
| 9 | ELA UNIT-FUSER 230V | JC96-02773A | 1 | O | ⚠ 230V |
| | ELA UNIT-FUSER 110V | JC96-02773B | 1 | O | ⚠ 110V |
| 10 | PBA MAIN-CONTROLLER | JC92-01441H | 1 | O | CLP-550N |
| | PBA MAIN-CONTROLLER | JC92-01441G | 1 | O | CLP-550 |
| 11 | MEA MAIN-FRAME | * | 1 | X | |
| 12 | MEA-EXIT | JC97-01754A | 1 | O | |
| 13 | MEA-DUPLEX | JC97-01756A | 1 | O | |
| 14 | MEA-CASSETTE | JC97-01753A | | O | |
| 15 | ELA HOU-COVER FRONT | * | 1 | X | |
| 16 | MEA HOU-COVER REAR | JC97-01764A | 1 | O | |
| 16-1 | PMO-COVER REAR | JC72-01201A | 1 | X | |
| 16-2 | PMO-COVER REAR DECO | JC72-01202A | 1 | X | |
| 16-3 | PMO-COVER OPEN BOARD | JC72-01203A | 1 | X | |
| 16-4 | LABEL(P)-REAR | JC68-01176A | 1 | X | |
| 16-S8 | SCREW-TAPTITE | 6003-000119 | 1 | O | |
| 17 | MEA HOU-COVER TOP | JC97-01765A | 1 | O | |
| 18 | MEA HOU-COVER DEVE | JC97-01766A | 1 | O | |
| 19 | ELA UNIT-SMPS_230V | JC96-02875A | 1 | O | ⚠ 230V |
| | ELA UNIT-SMPS_110V | JC96-02875B | 1 | O | ⚠ 110V |
| 19-1 | SMPS-V2_230V | JC44-00056A | 1 | O | ⚠ 230V |
| | SMPS-V1_110V | JC44-00055A | 1 | O | ⚠ 110V |
| 19-2 | IPR-BRKT SMPS | JC70-00415A | 1 | O | |
| 19-3 | SHEET-SMPS | JC63-00236A | 1 | X | |
| 19-S9 | SCREW-TAPTITE | 6003-000266 | 1 | O | |
| 20 | HVPS-BIGBANG | JC44-00058A | 1 | O | |
| 21 | UNIT-LSU BIGBANG | JC59-00020A | 1 | O | |
| 22 | WASHER-PLAIN | 6031-001255 | 2 | X | |
| 23 | RING-E | 6044-000125 | 2 | X | |
| 24 | IPR BRKT GUIDE ECUC | JC70-00382A | 1 | X | |
| 25 | CBF HARNESS-LIU GND | JB39-00103A | 1 | O | |
| 26 | ICT-PIN ADF | JB70-00168A | 1 | X | |
| 27 | FAN-DC | JC31-00025A | 1 | O | |
| 28 | CBF HARNESS-MAIN LSU | JC39-00271A | 1 | O | |
| 29 | CBF HARNESS-MAIN_PANEL | JC39-00281A | 1 | O | |
| 30 | CBF HARNESS-DEVE_MOTOR | JC39-00287A | 1 | O | |
| 31 | CBF HARNESS-MAIN_MOTOR | JC39-00293A | 1 | O | |
| 32 | CBF HARNESS-MAIN_SMPS | JC39-00296A | 1 | O | |

# Main Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 33 | MEP-CLUTCH CAM SOLENOID | JC47-00007A | 1 | O | |
| 34 | BUSH-8/5 | JC61-00426A | 1 | O | |
| 35 | SHEET-COVER FRONT OPE | JC63-00184A | 1 | O | |
| 36 | SHEET-HVPS | JC63-00234A | 1 | O | |
| 37 | PMO-COVER SMPS | JC72-01067A | 1 | O | |
| 38 | GEAR-OPC DRIVE 2_Z40 | JC66-00478A | 1 | O | |
| 39 | CAM-T2 ENGAGE | JC66-00512A | 1 | O | |
| 40 | SHAFT-COVER EXIT HINGE | JC66-00616A | 2 | O | |
| 41 | IPR-BRKT GUIDE ECU C | JC70-00382A | 1 | O | |
| 42 | IPR-BRKT ECU LOWER | JC70-00409A | 1 | O | |
| 43 | MEA UNIT-BRKT ECU UPPER | JC97-01760A | 1 | O | |
| 43-1 | IPR-BRKT ECU UPPER | JC70-00410A | 1 | O | |
| 43-2 | IPR-BRKT ECU OPTION | JC70-00411A | 1 | O | |
| 43-S9 | SCREW-TAPTITE | 6003-000266 | 2 | X | |
| 44 | ELA UNIT-SCF | JC96-02856A | 1 | O | OPTION |
| 45 | PMO-COVER SENSOR BASE | JC72-01147A | 1 | O | |
| 46 | PMO-HARNESS C | JC72-01165A | 1 | O | |
| 47 | PMO-HARNESS D | JC72-01166A | 1 | O | |
| 48 | CABLE CLAMP | 6502-001093 | 2 | X | |
| 49 | MEA UNIT-LSU CLEANER | JC97-01838A | 1 | O | |
| 49-1 | SHUTTER-LSU CLEANER | JC64-00093A | 1 | O | |
| 49-2 | SHAFT-LSU CLEANER | JC66-00673A | 1 | X | |
| 49-3 | RING-E | 6044-000121 | 2 | X | |
| 49-4 | PLATE-LINK REAR | JC61-00843A | 1 | O | |
| 49-5 | PLATE-LINK FRONT | JC61-00844A | 1 | O | |
| 51 | PMO-DEVE OPEN LINK GUIDE | JC72-01176A | 1 | O | |
| 52 | PMO-COVER LSU/DEVE | JC63-00308A | 1 | O | |
| 54 | ELA UNIT-T2 ROLLER | JC96-02793A | 1 | O | |
| 55 | IPR-BRKT SMPS COVER | JC70-00416A | 1 | O | |
| 56 | MEA UNIT-DUCT FUSER | JC97-01811A | 1 | O | |
| 56-1 | PMO-DUCT FUSER LOWER | JC72-01150A | 1 | X | |
| 56-2 | PMO-DUCT FUSER UPPER | JC72-01151A | 1 | X | |
| 56-S8 | SCREW-TAPTITE | 6003-000196 | 1 | X | |
| 57 | MEA UNIT-WASTE TONER TANK | JC97-01821A | 1 | O | |
| 57-1 | COVER-M-WASTE TONER UPPER | JC63-00271A | 1 | O | |
| 57-2 | COVER-M-WASTE TONER LOWER | JC63-00272A | 1 | O | |
| 57-3 | CAP-TONER OPC | JC67-00044A | 2 | O | |
| S2 | SCREW-TAPPING | 6002-000115 | 2 | X | |
| S5 | SCREW-TAPTITE | 6003-000119 | 6 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 50 | X | |
| S9 | SCREW-TAPTITE | 6003-000266 | 21 | X | |
| S14 | SCREW-TAPTITE | 6003-001256 | 11 | X | |
| S15 | SCREW-MACHINE | 6001-000568 | 2 | X | |

# 9.2 Cover Front Exploded View

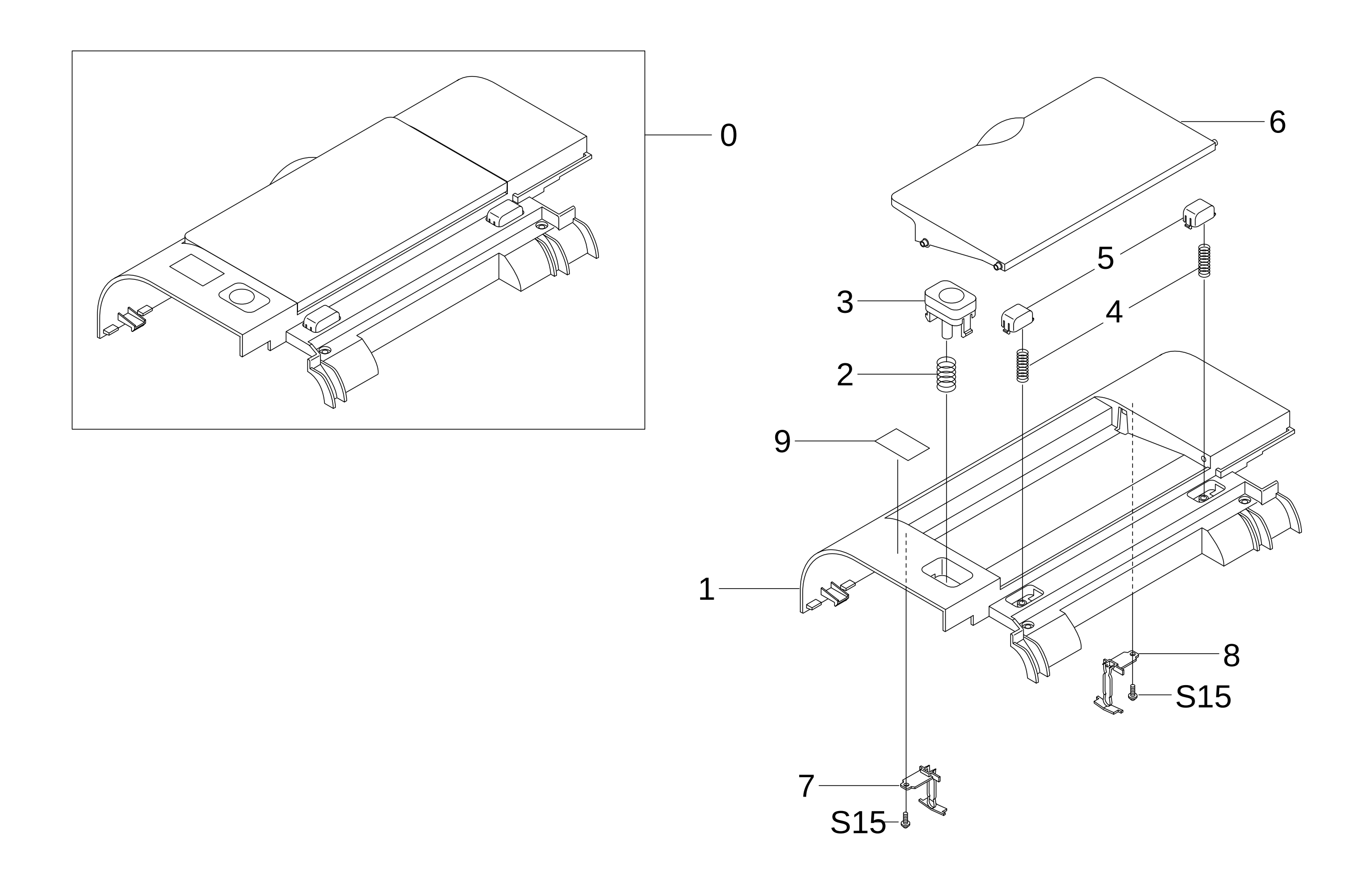


# Cover Front Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA HOU-COVER FRONT | * | 1 | X | |
| 1 | COVER-FRONT HINGE F | JC63-00179A | 1 | X | |
| 2 | COVER-FRONT HINGE R | JC63-00180A | 2 | X | |
| 3 | LOCKER-M-WASTER TANK | JC64-00080A | 1 | X | |
| 4 | BADGE-BRAND | JC64-00081A | 1 | X | |
| 5 | LOCKER-LATCH PUSH | JB64-00007A | 2 | X | |
| 6 | LOCKER-TANK PIN | JC64-00087A | 1 | X | |
| 7 | PMO-TIE STOPPER | JC72-00766A | 2 | X | |
| 8 | PMO-COVER FRONT DECO | * | 1 | X | |
| 9 | PMO-COVER FRONT INNER | JC72-01193A | 1 | X | |
| 10 | PMO-COVER FRONT OPEN | JC72-01194A | 1 | X | |
| 11 | PMO-COVER FRONT PUSH | JC72-01195A | 2 | X | |
| 12 | PMO-COVER OPE FRAME | JC72-01196A | 1 | X | |
| 13 | PMO-OPE KEY 1 | JC72-01197A | 1 | X | |
| 14 | PMO-OPE KEY 1 CAP | JC72-01198A | 1 | X | |
| 15 | PMO-OPE KEY 2 | JC72-01199A | 1 | X | |
| 16 | PMO-OPE KEY 2 CAP | JC72-01200A | 1 | X | |
| 17 | LABEL(P)-FRONT INNER | JC68-01175A | 1 | X | |
| 18 | PBA SUB-PANEL | JC92-01443A | 1 | O | |
| S4 | SCREW-TAPTITE | 6002-000308 | 2 | X | |
| S5 | SCREW-TAPTITE | 6003-000119 | 6 | X | |
| S8 | SCREW-TAPTITE | 6002-000308 | 4 | X | |
| S3 | SCREW-TAPPING | 6002-000175 | 4 | X | |
| | | | | | |
| | | | | | |

# 9.3 Cover Top Exploded View

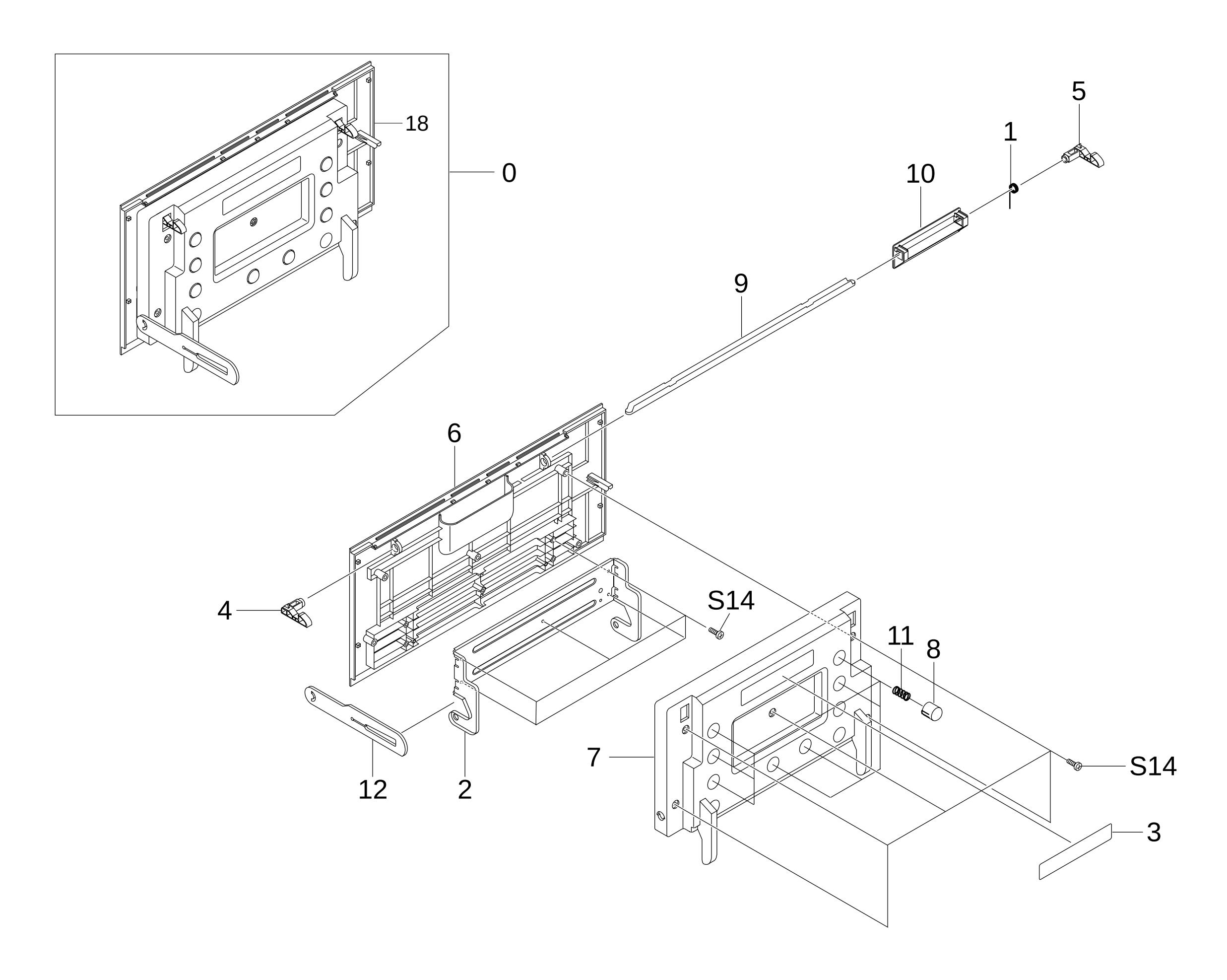



## Cover Top Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA HOU-COVER TOP | JC97-01765A | 1 | O | |
| 1 | PMO-COVER TOP | JC72-01204A | 1 | X | |
| 2 | SPRING-CS | 6107-000117 | 1 | X | |
| 3 | PMO-COVER TOP BUTTON | JC72-01205A | 1 | X | |
| 4 | SPRING-CS | 6107-001198 | 2 | X | |
| 5 | PMO-COVER TOP OPENER | JC72-01206A | 2 | X | |
| 6 | PMO-COVER TOP STACKER | JC72-01207A | 1 | O | |
| 7 | STOPPER-STACKER F | JC61-00714A | 1 | X | |
| 8 | STOPPER-STACKER R | JC61-00715A | 1 | X | |
| 9 | LABEL(P)-TOP | JC68-01181A | 1 | X | |
| S15 | SCREW-TAPTITE | 6003-000261 | 2 | X | |

# 9.4 Cover Deve Exploded View

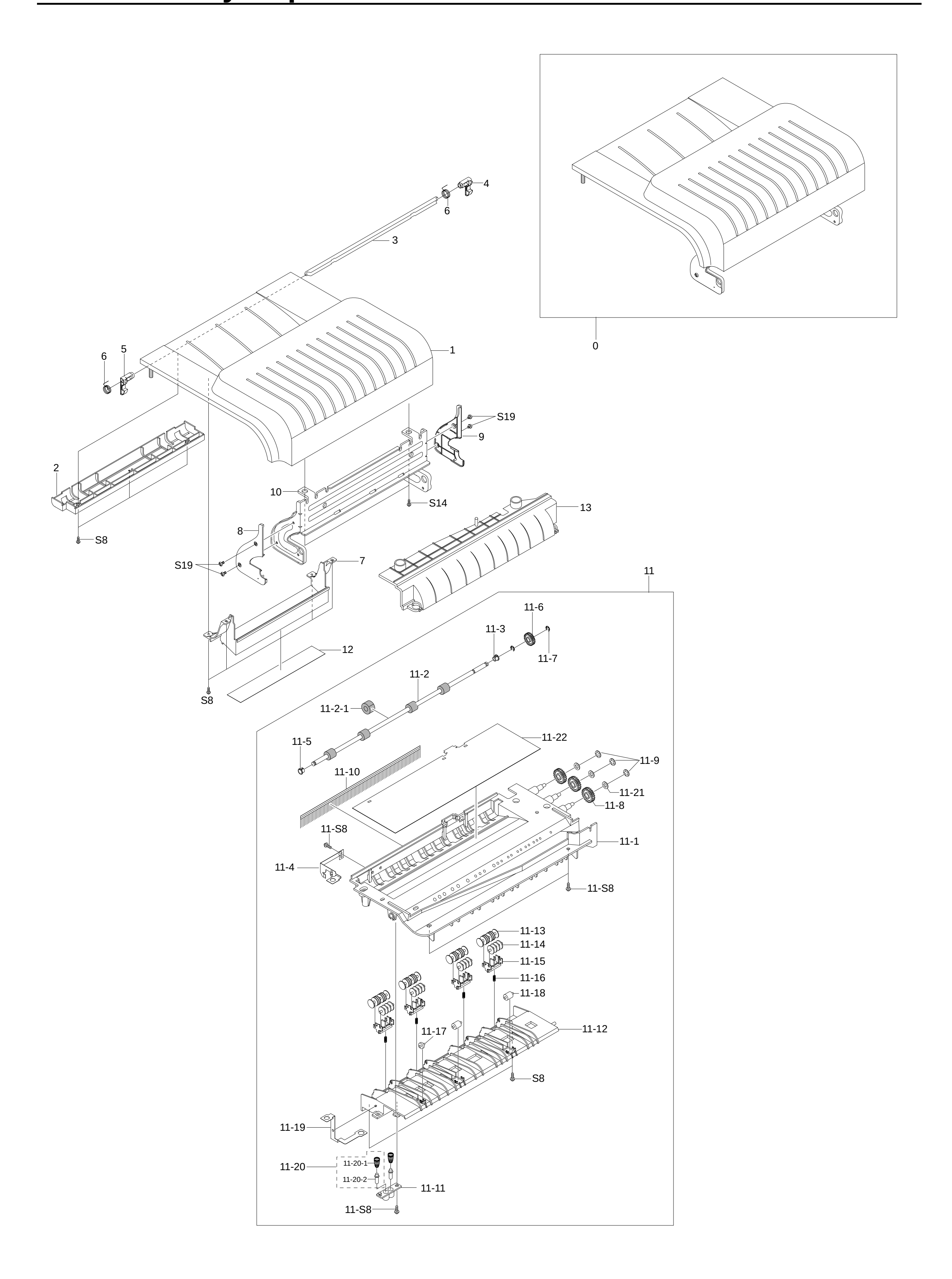



## Cover Deve Assembly Parts List

SA : Service Available
O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA HOU-COVER DEVE | JC97-01766A | 1 | O | |
| 1 | SPRING-TS | 6107-001206 | 1 | X | |
| 2 | IPR-COVER DEV LOCK BAR | JC70-00436A | 1 | X | |
| 3 | LABEL(P)-DEVE COVER | JC68-01180A | 1 | X | |
| 4 | PMO-COVER DUP LOCKER F | JC72-01081A | 1 | X | |
| 5 | PMO-COVER DUP LOCKER R | JC72-01082A | 1 | X | |
| 6 | PMO-COVER DEVE | JC72-01213A | 1 | X | |
| 7 | PMO-COVER DEVE INNER | JC72-01214A | 1 | X | |
| 8 | PMO-COVER DEV SPRING CAP | JC72-01215A | 8 | X | |
| 9 | ARM-COVER DEVE HINGE | JC66-00563A | 1 | X | |
| 10 | PMO-COVER DUPLEX HANDLE | JC72-01079A | 1 | X | |
| 11 | SPRING-CS | 6107-01198A | 8 | X | |
| 12 | PMO-DEVE OPEN LINK | JC72-01175A | 1 | X | |
| S14 | SCREW-TAPTITE | 6003-001256 | 10 | X | |

# 9.5 Exit Ass'y Exploded View

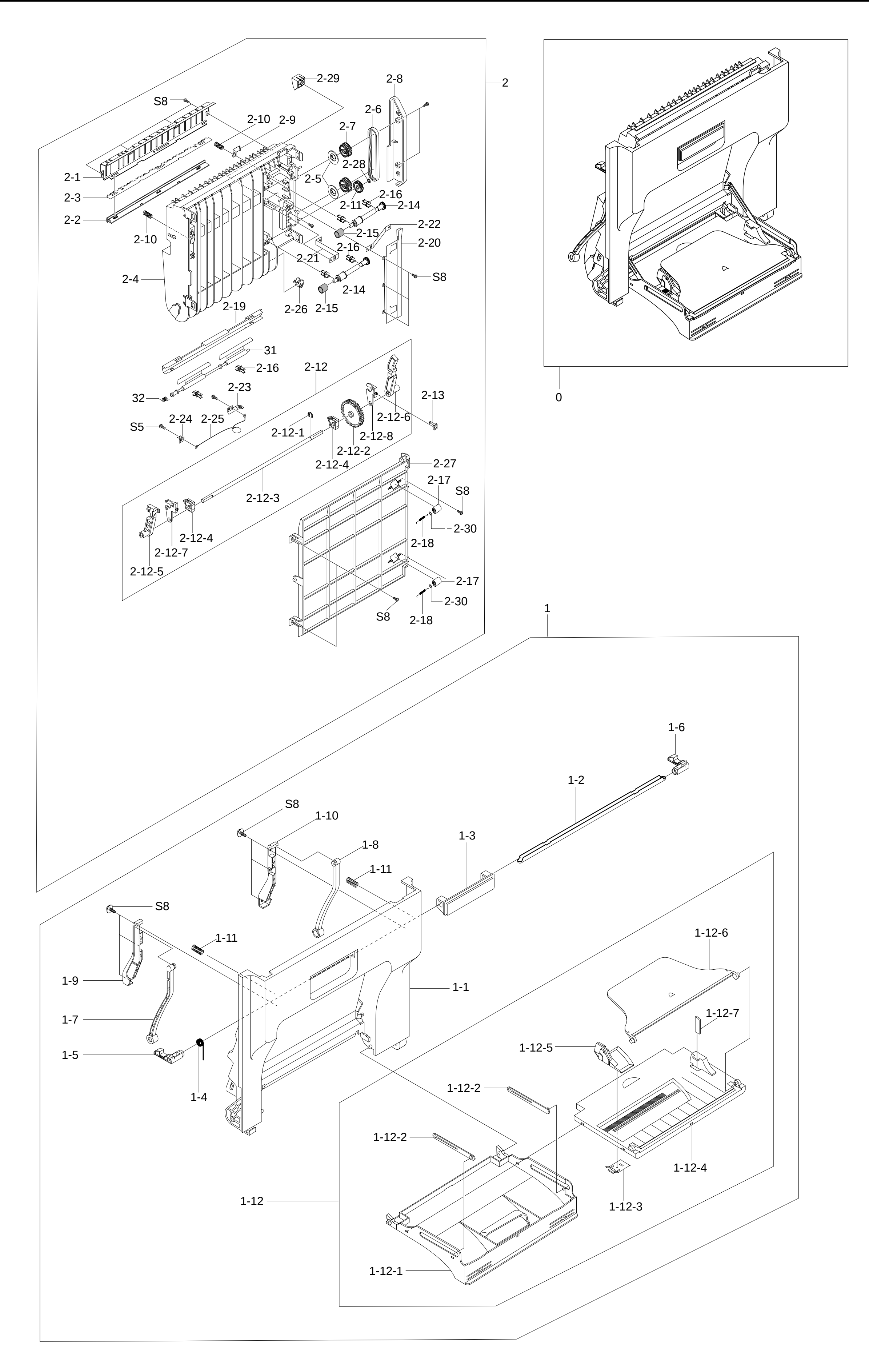


# Exit Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA-EXIT | JC97-01754A | 1 | O | |
| 1 | PMO-COVER EXIT | JC72-01099A | 1 | O | |
| 2 | PMO-C/EXIT LOCK COVER | JC72-01217A | 1 | O | |
| 3 | IPR-COVER EXIT BAR | JC70-00440A | 1 | O | |
| 4 | PMO-COVER DUP LOCKER F | JC72-01081A | 1 | X | |
| 5 | PMO-COVER DUP LOCKER R | JC72-01082A | 1 | X | |
| 6 | SPRING-TS | 6107-001209 | 2 | X | LOCKER |
| 7 | PMO-COVER EXIT GUIDE | JC72-01098A | 1 | O | |
| 8 | PMO-COVER EXIT F CAP | JC72-01097A | 1 | O | |
| 9 | COVER-EXIT R CAP | JC63-00174A | 1 | O | |
| 10 | IPR-COVER EXIT HINGE | JC70-00372A | 1 | O | |
| 11 | MEA UNIT-EXIT FRAME | JC97-01763A | 1 | O | |
| 11-1 | PMO-GUIDE EXIT UPPER | JC72-01103A | 1 | O | |
| 11-2 | ROLLER-EXIT DRIVE | JC66-00607A | 1 | O | |
| 11-2-1 | ROLLER-EXIT-IDLE | JC66-00694A | 1 | X | |
| 11-3 | PMO-BEARING LARGE DP | JC72-00885A | 1 | O | |
| 11-4 | IPR-GROUND EXIT | JC70-00374A | 1 | O | |
| 11-5 | PMO-BEARING LARGE DP | JC72-40978A | 1 | O | |
| 11-6 | GEAR-DUPLEX | JC66-40912A | 1 | O | |
| 11-7 | RING-C | 6044-000159 | 1 | X | |
| 11-8 | GEAR-DP,IDLE | JC66-40911A | 3 | X | |
| 11-9 | RING-CS | 6044-000001 | 3 | X | |
| 11-10 | BRUSH ANTISTATIC | JC67-00065A | 1 | O | |
| 11-11 | PMO-HOLDER GROUND BALL | JC72-01233A | 1 | O | |
| 11-12 | PMO-GUIDE EXIT LOWER | JC72-01102A | 1 | O | |
| 11-13 | PMO-ROLLER FD F | JC72-41007A | 4 | O | |
| 11-14 | PMO-ROLLER FD R | JC72-41008A | 4 | O | |
| 11-15 | HOLDER-EXIT(MC) | JC61-00547A | 4 | O | |
| 11-16 | SPRING ETC-EXIT LOWER IDLE | JC61-00484A | 4 | O | |
| 11-17 | ROLLER-EXIT IDLE | JC66-00608A | 1 | O | |
| 11-18 | PEX-ROLLER EXIT F_UP | JC72-20901A | 2 | O | |
| 11-19 | IPR-GROUND EXIT PLATE | JC70-00375A | 1 | O | |
| 11-20 | MEA UNIT-TERMINAL:L | JC97-01410A | 2 | O | |
| 11-20-1 | SPRING ETC-HV SMALL | JC61-70930A | 1 | O | |
| 11-20-2 | ICT-SHAFT HV LARGE | JC70-40912A | 1 | O | |
| 11-21 | SPRING-ETC-CLUTCH | JB61-70922A | 3 | O | |
| 11-22 | SHEET-EXIT UPPER | JC63-00265A | 1 | O | |
| 11-S8 | SCREW-TAPTITE | 6003-000196 | 4 | X | |
| 12 | LABEL(P)-EXIT | JC68-01150A | 1 | X | |
| 13 | GUIDE-EXIT REAR | JC61-00850A | 1 | O | |
| S8 | SCREW-TAPTITE | 6003-000196 | 12 | X | |
| S14 | SCREW-TAPTITE | 6003-001256 | 2 | X | |
| S19 | SCREW-TAPTITE | 6003-000008 | 4 | X | |

# 9.6 Duplex Ass'y Exploded View



# Duplex Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

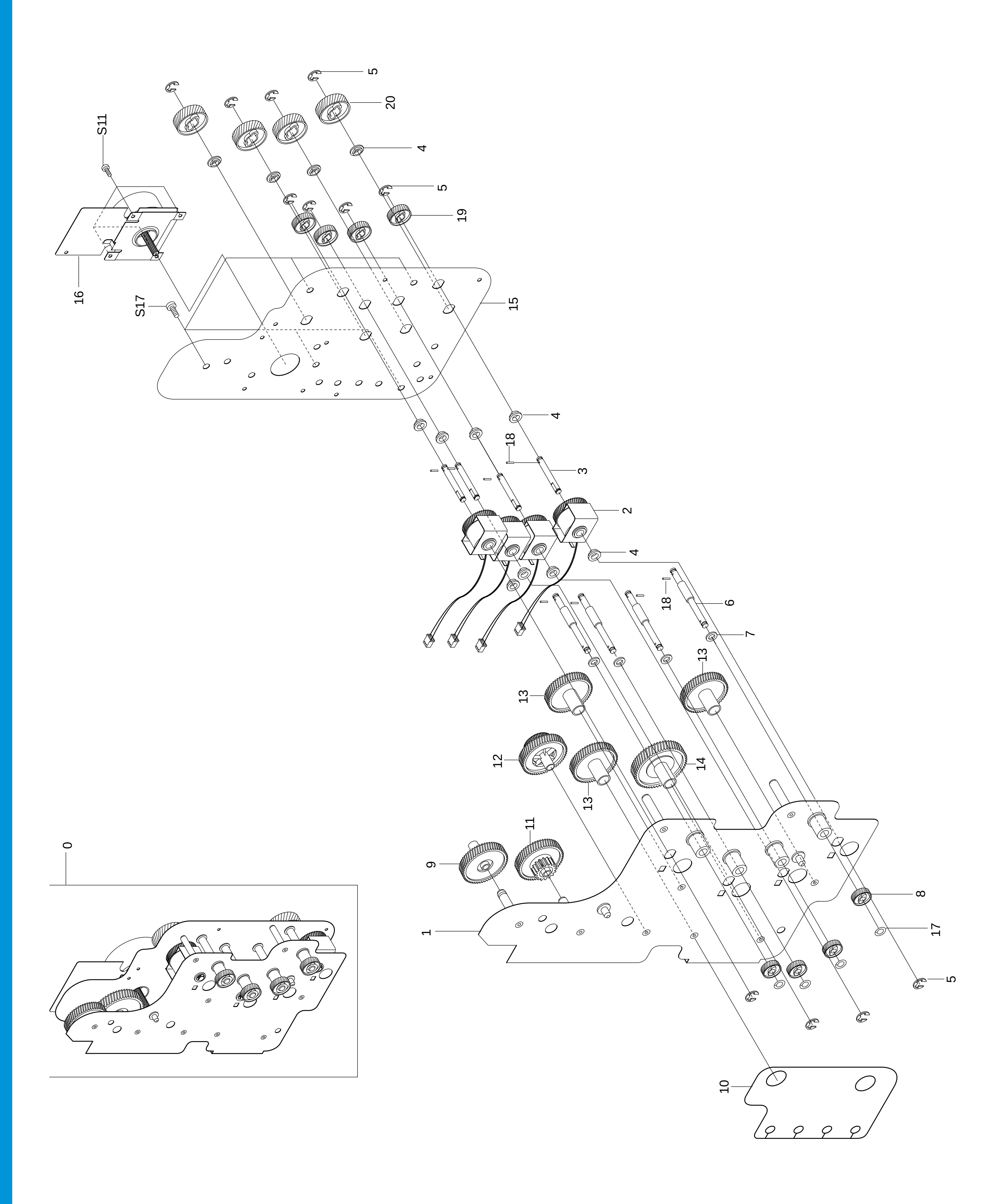
| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA-DUPLEX | JC97-01756A | 1 | O | |
| 1 | MEA HOU-COVER RIGHT | JC97-01758A | 1 | O | |
| 1-1 | PMO-COVER DUPLEX | JC72-01078A | 1 | O | |
| 1-2 | IPR-COVER DUP LOCK SHAFT | JC70-00370A | 1 | O | |
| 1-3 | PMO-COVER DUPLEX HANDLE | JC72-01079A | 1 | X | |
| 1-4 | SPRING-TS | 6107-001206 | 1 | O | |
| 1-5 | PMO-COVER DUP LOCKER F | JC72-01081A | 1 | X | |
| 1-6 | PMO-COVER DUP LOCKER R | JC72-01082A | 1 | X | |
| 1-7 | PMO-COVER DUPLEX LINK | JC72-01080A | 1 | O | |
| 1-8 | COVER-DUPLEX LINK R | JC63-00172A | 1 | O | |
| 1-9 | PMO-COVER DUPLEX RAIL | JC72-01083A | 1 | O | |
| 1-10 | COVER-DUPLEX RAIL R | JC63-00173A | 1 | O | |
| 1-11 | SPRING CS(FEED) | 6107-001944 | 2 | O | |
| 1-12 | MEA UNIT-TRAY MP | JC97-01759A | 1 | O | |
| 1-12-1 | PMO-TRAY CASE MP | JC72-01096A | 1 | X | |
| 1-12-2 | PMO-TRAY LINK MP | JC72-00857B | 2 | X | |
| 1-12-3 | IPR-GUIDE LATCH | JB70-10906A | 1 | X | |
| 1-12-4 | PMO-TRAY COVER MP | JC72-00777B | 1 | O | |
| 1-12-5 | PMO-SIDE GUIDE MP | JC72-00547H | 1 | X | |
| 1-12-6 | PMO-TRAY EXIT MP | JC72-00778B | 1 | X | |
| 1-12-7 | LABEL(R)-HEIGHT,MP | JC68-00697A | 1 | X | |
| 2 | MEA UNIT-DUPLEX | JC97-01828A | 1 | O | |
| 2-1 | IPR-BRKT GUIDE A | JC70-00361A | 1 | O | |
| 2-2 | HOLDER-M-SAW | JC61-00841A | 1 | O | |
| 2-3 | IPR-PLATE SAW | JC70-10232A | 1 | O | |
| 2-4 | PMO-FRAME DUPLEX | JC72-01084A | 1 | O | |
| 2-5 | PMO-PULLEY BELT | JC72-01094A | 2 | O | |
| 2-6 | BELT-TIMMING | JC66-20901A | 1 | O | |
| 2-7 | GEAR-DUPLEX IDLER_Z25 | JC66-00513A | 2 | O | |
| 2-8 | PMO-COVER BELT | JC72-01077A | 1 | O | |
| 2-9 | IPR-BRKT GROUND TR | JC70-00367A | 1 | O | |
| 2-10 | SPRING-CS(ETC-TR) | 6107-001202 | 2 | X | |
| 2-11 | GEAR-MP/DUP DRV | JC66-00346A | 1 | O | |
| 2-12 | MEA UNIT-T2 | JC97-01761A | 1 | O | |
| 2-12-1 | RING-E | 6044-000231 | 1 | X | |
| 2-12-2 | GEAR-TRANSFER IDLER_Z47 | JC66-00515A | 1 | X | |
| 2-12-3 | SHAFT-GUIDE TR | JC66-00619A | 1 | X | |
| 2-12-4 | PMO-HOLDER TRANSFER | JC72-01087A | 2 | X | |
| 2-12-5 | PMO-LEVER TR FRONT | JC72-01090A | 1 | X | |
| 2-12-6 | PMO-LEVER TR REAR | JC72-01091A | 1 | X | |
| 2-12-7 | PMO-LINK TR FRONT | JC72-01092A | 1 | X | |
| 2-12-8 | PMO-LINK TR REAR | JC72-01093A | 1 | O | |

# Duplex Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 2-13 | IPR-BRKT GROUND TR1 | JC70-00368A | 1 | O | |
| 2-14 | PMO-SHAFT DUP DRIVER | JC72-00764A | 2 | O | |
| 2-15 | RPR-RUBBER EXIT | JC73-10203A | 2 | O | |
| 2-16 | PMO-BUSHING TX(B4) | JG72-40744A | 6 | O | |
| 2-17 | PMO-ROLLER_EXIT | JC72-40361A | 2 | O | |
| 2-18 | SPRING ETC-FUSER EXIT | JC61-70976A | 2 | O | |
| 2-19 | IPR-BRKT GUIDE B | JC70-00362A | 1 | O | |
| 2-20 | IPR-BRKT GUIDE DUPLEX | JC70-00369A | 1 | O | |
| 2-21 | IPR-BRKT GROUND B | JC70-00364A | 1 | O | |
| 2-22 | IPR-BRKT GROUND A | JC70-00363A | 1 | O | |
| 2-23 | IPR-BRKT GROUND D | JC70-00366A | 1 | O | |
| 2-24 | IPR-BRKT GROUND C | JC70-00365A | 1 | O | |
| 2-25 | CBF HARNESS-OPE GROUND | JC39-00036A | 1 | O | |
| 2-26 | PMO-BUSHING FEED | JC72-00730A | 1 | O | |
| 2-27 | PMO-GUIDE LOWER DUPLEX | JC72-01086A | 1 | O | |
| 2-28 | RING-CS | 6044-000001 | 1 | O | |
| 2-29 | PMO-GUIDE FEED | JC72-01085A | 1 | O | |
| 2-30 | WASHER-PLAIN | 6031-001051 | 1 | X | |
| 2-31 | GUIDE-M-PAPER T2 | JC61-00866A | 2 | X | |
| 2-32 | SPRING ETC-ACTUATOR6G | JC61-00485A | 1 | X | |
| S5 | SCREW-TAPTITE | 6003-000119 | 19 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 19 | X | |

# 9.7 Deve-Drive Ass'y Exploded View

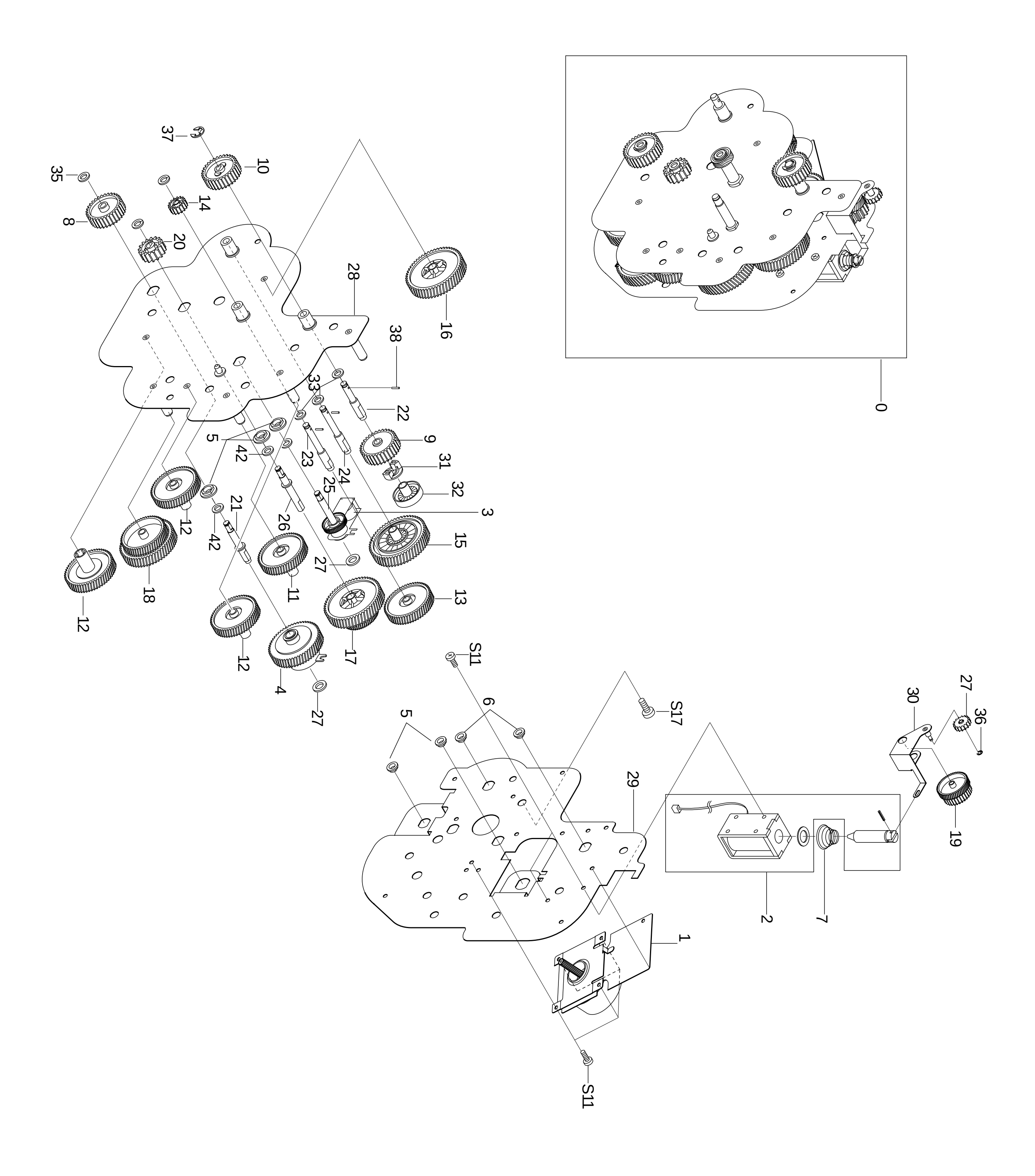


# Deve-Drive Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-DEVE DRIVE | JC96-02772A | 1 | O | |
| 1 | IPR-BRKT-DEVE FRONT | JC70-00342A | 1 | O | |
| 2 | MEP-CLUTCH SPRING DEVE | JC47-00006A | 4 | O | |
| 3 | SHAFT-DEVE CLUTCH | JC66-00544A | 4 | O | |
| 4 | BUSH-D6/L4 | JC61-00699A | 12 | X | |
| 5 | RING-E | 6044-000125 | 12 | O | |
| 6 | SHAFT-DEVE DRIVE | JC66-00545A | 4 | X | |
| 7 | WASHER-PLAIN | 6031-000023 | 4 | O | |
| 8 | GEAR-DEVE DRIVE 2_Z20 | JC66-00465A | 4 | O | |
| 9 | GEAR-DEVE IDLE Z51 | JC66-00473B | 1 | O | |
| 10 | SHEET-HARNESS GUIDE | JC63-00264A | 1 | O | |
| 11 | GEAR-ITB CLEAN RDCN | JC66-00469A | 1 | O | |
| 12 | GEAR-DEVE RDCN | JC66-00468A | 1 | O | |
| 13 | GEAR-DEVE IDLE_Z41 | JC66-00466A | 3 | O | |
| 14 | GEAR-DEVE IDLE_Z53 | JC66-00467A | 1 | O | |
| 15 | IPR-BRKT-DEVE REAR | JC70-00343A | 1 | O | |
| 16 | MOTOR DC-MAIN(BLDC) | JC31-00021 A | 1 | O | |
| 17 | WASHER-PLAIN | 6031-001255 | 4 | O | |
| 18 | ICT-PIN ADF | JB70-00168A | 12 | O | |
| 19 | GEAR-DEVE DRIVE 1_Z25 | JC66-00464A | 4 | O | |
| 20 | GEAR-DEVE CLUTCH 2_Z33 | JC66-00463A | 4 | O | |
| S11 | SCREW-TAPTITE | 6003-000269 | 4 | X | |
| S17 | SCREW-TAPTITE | 6003-000301 | 5 | X | |

# 9.8 Main-Drive Ass’y Exploded View

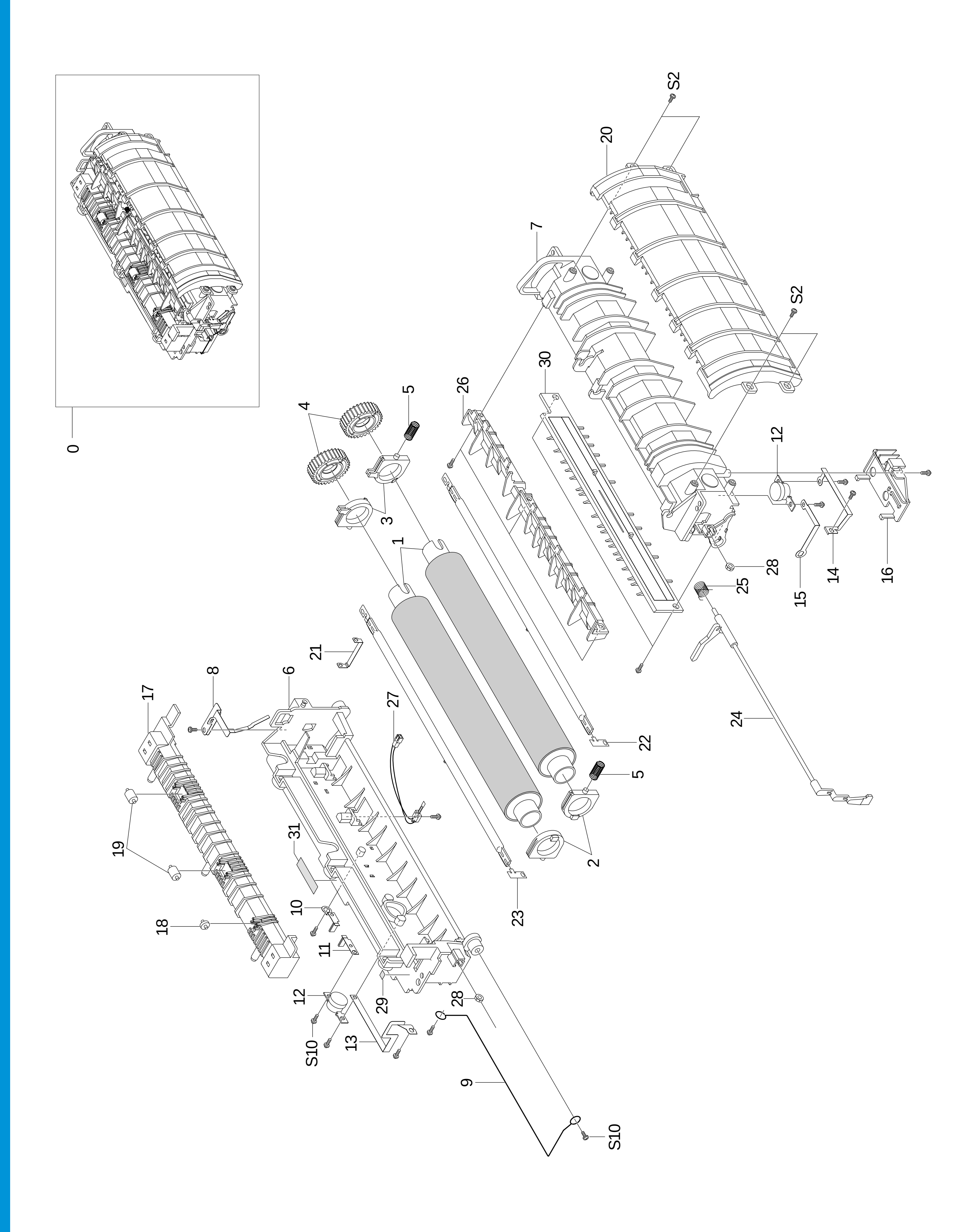


# Main-Drive Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-MAIN DRIVE | JC96-02771A | 1 | O | |
| 1 | MOTOR DC-MAIN(BLDC) | JC31-00021A | 1 | O | |
| 2 | SOLENOID-DUPLEX | JC33-00008B | 1 | O | |
| 3 | MEP-CLUTCH CAM SOLENOID | JC47-00007A | 1 | O | |
| 4 | MEP-CLUTCH ELECTRIC FEED | JC47-00008A | 1 | O | |
| 5 | BUSH-8/5 | JC61-00426A | 3 | O | |
| 6 | BUSH-D6/L4 | JC61-00699A | 6 | O | |
| 7 | SPRING ETC-SOLENOID DP | JC61-70915A | 1 | O | |
| 8 | GEAR-FEED DRIVE_Z37 | JC66-00470A | 1 | O | |
| 9 | GEAR-FUSER DRIVE 1_Z47 | JC66-00471A | 1 | O | |
| 10 | GEAR-FUSER DRIVE 2_Z30 | JC66-00472A | 1 | O | |
| 11 | GEAR-IDLE Z51 | JC66-00473A | 1 | O | |
| 12 | GEAR-IDLE Z53 | JC66-00474A | 3 | O | |
| 13 | GEAR-ITB DRIVE 1_Z90 | JC66-00475A | 1 | O | |
| 14 | GEAR-ITB DRIVE 2_Z30 | JC66-00476A | 1 | O | |
| 15 | GEAR-OPC DRIVE 1_Z120 | JC66-00477A | 1 | O | |
| 16 | GEAR-OPC RDCN_Z120/Z60 | JC66-00479A | 1 | O | |
| 17 | GEAR-RDCN Z110/Z37 | JC66-00480A | 1 | O | |
| 18 | GEAR-RDCN Z62/Z48 | JC66-00481A | 1 | O | |
| 19 | GEAR-SWING DRIVE | JC66-00482A | 1 | O | |
| 20 | GEAR-T2 DRIVE_Z25 | JC66-00483A | 1 | O | |
| 21 | SHAFT-FEED DRIVE | JC66-00546A | 1 | O | |
| 22 | SHAFT-FUSER DRIVE | JC66-00547A | 1 | O | |
| 23 | SHAFT-ITB DRIVE | JC66-00549A | 1 | O | |
| 24 | SHAFT-OPC DRIVE | JC66-00550A | 1 | O | |
| 25 | SHAFT-T2 CAM | JC66-00551A | 1 | O | |
| 26 | SHAFT-T2 DRIVE | JC66-00552A | 1 | O | |
| 27 | "GEAR-EXIT/U,ID" | JC66-40211B | 1 | O | |
| 28 | IPR-BRKT MAIN FRONT | JC70-00341A | 1 | O | |
| 29 | IPR-BRKT MAIN REAR | JC70-00344A | 1 | O | |
| 30 | IPR-LINK SOLENOID | JC70-00346A | 1 | O | |
| 31 | PMO-HUB CLUTCH | JC72-01064A | 1 | O | |
| 32 | PMO-DUMMY CLUTCH | JC72-01232A | 1 | O | |
| 33 | WASHER-PLAIN | 6031-000023 | 3 | O | |
| 34 | WASHER-PLAIN | 6031-001002 | 4 | O | "ITB,Feed,T2" |
| 35 | WASHER-PLAIN | 6031-001255 | 3 | O | |
| 36 | RING-C | 6044-000159 | 1 | X | |
| 37 | RING-E | 6044-000231 | 1 | X | Fuser |
| 38 | ICT-PIN ADF | JB70-00168A | 2 | X | |
| 42 | WASHER-PLAIN | 6031-001491 | 4 | O | |
| S11 | SCREW-TAPTITE | 6003-000269 | 4 | X | Motor + Brkt - Rear |
| S11 | SCREW-TAPTITE | 6003-000269 | 2 | X | Solenoid - Duplex + Brkt - Rear |
| S17 | SCREW-TAPTITE | 6003-000301 | 4 | X | |

# 9.9 Fuser Ass'y Exploded View

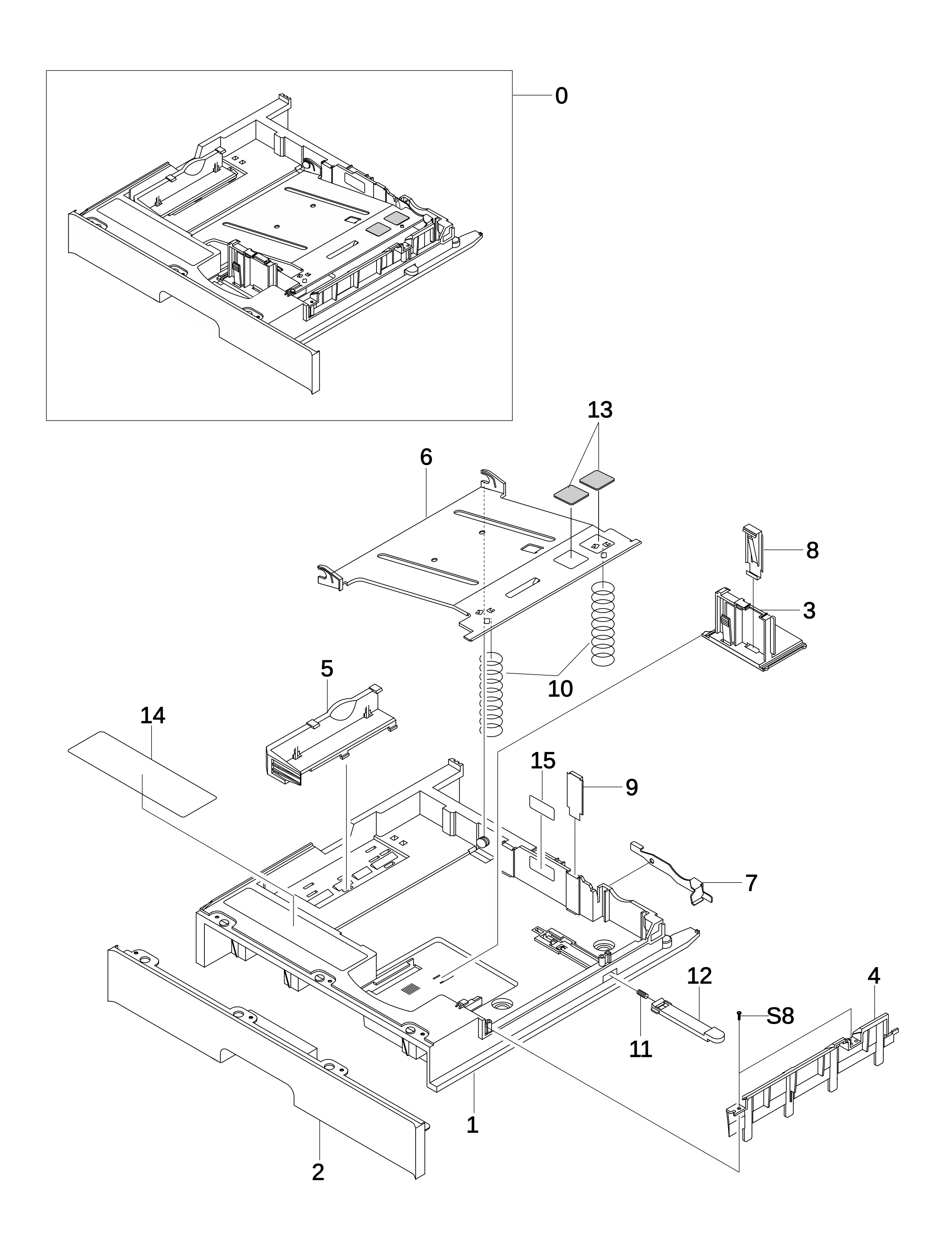


# Fuser Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-FUSER | JC96-02773A | 1 | O | 220V |
| | ELA UNIT-FUSER | JC96-02773B | 1 | O | 110V |
| 1 | ROLLER-HEAT | JC66-00516A | 2 | X | |
| 2 | PMO-BEARING FUSER F | JC72-01058A | 2 | X | |
| 3 | PMO-BEARING FUSER GEAR | JC72-01059A | 2 | X | |
| 4 | GEAR-FUSER_Z35 | JC66-00510A | 2 | X | |
| 5 | SPRING-CS | 6107-001193 | 2 | X | |
| 6 | PMO-FUSER UPPER | JC72-01061A | 1 | X | |
| 7 | PMO-FUSER LOWER | JC72-01062A | 1 | X | |
| 8 | IPR-GROUND FUSER | JC70-00355A | 1 | X | |
| 9 | NPR-ELECTRODE AC WIRE | JC71-00043A | 1 | O | |
| 10 | NPR-ELECTRODE GEAR | JC71-00047A | 1 | O | |
| 11 | NPR-ELECTRODE M | JC71-00048A | 1 | O | |
| 12 | THERMOSTAT | 4712-000001 | 2 | O | |
| 13 | NPR-ELECTRODE F | JC71-00046A | 1 | O | |
| 14 | NPR-ELECTRODE PR | JC71-00049A | 1 | O | |
| 15 | NPR-ELECTRODE AC PLATE | JC71-00044A | 1 | O | |
| 16 | PMO-COVER THERMOSTAT | JC72-01055A | 1 | O | |
| 17 | PMO-COVER CLEANING | JC72-01060A | 1 | O | |
| 18 | ROLLER-EXIT IDLE | JC66-00608A | 1 | O | |
| 19 | PEX-ROLLER EXIT F_UP | JC72-20901A | 2 | O | |
| 20 | PMO-GUIDE DP SIDE | JC72-01100A | 1 | O | |
| 21 | NPR-ELECTRODE CONNECTOR | JC71-00045A | 1 | O | |
| 22 | LAMP-HALOGEN, 300W | 4713-001178 | 1 | O | 220V |
| | LAMP-HALOGEN, 300W | 4713-001177 | 1 | O | 110V |
| 23 | LAMP-HALOGEN, 500W | 4713-001176 | 1 | O | 220V |
| | LAMP-HALOGEN, 500W | 4713-001175 | 1 | O | 110V |
| 24 | PMO-ACTUATOR EXIT | JC72-01056A | 1 | O | |
| 25 | SPRING-TS | 6107-001205 | 1 | O | |
| 26 | PMO-GUIDE OUTPUT | JC72-01063A | 1 | O | |
| 27 | THERMISTOR-NTC | 1404-001310 | 1 | O | |
| 28 | NUT-HEXAGON | 6021-000222 | 4 | O | |
| 29 | LABEL(R)-HV FUSER | JC68-00407A | 1 | O | 220V |
| | LABEL(R)-LV FUSER | JC68-00408A | 1 | O | 110V |
| 30 | PMO-GUIDE INPUT | JC72-01208A | 1 | O | |
| 31 | LABEL(P)-CAUTION,HOT_FU | JC68-30928E | 1 | O | |
| 32 | FRAME DRAWER CONNECTOR | JC61-00869A | 1 | O | |
| S10 | SCREW-ASS'Y MACH | 6006-001193 | 10 | O | |
| S8 | SCREW-TAPTITE | 6003-000196 | 13 | O | |

# 9.10. Cassette Ass'y Exploded View

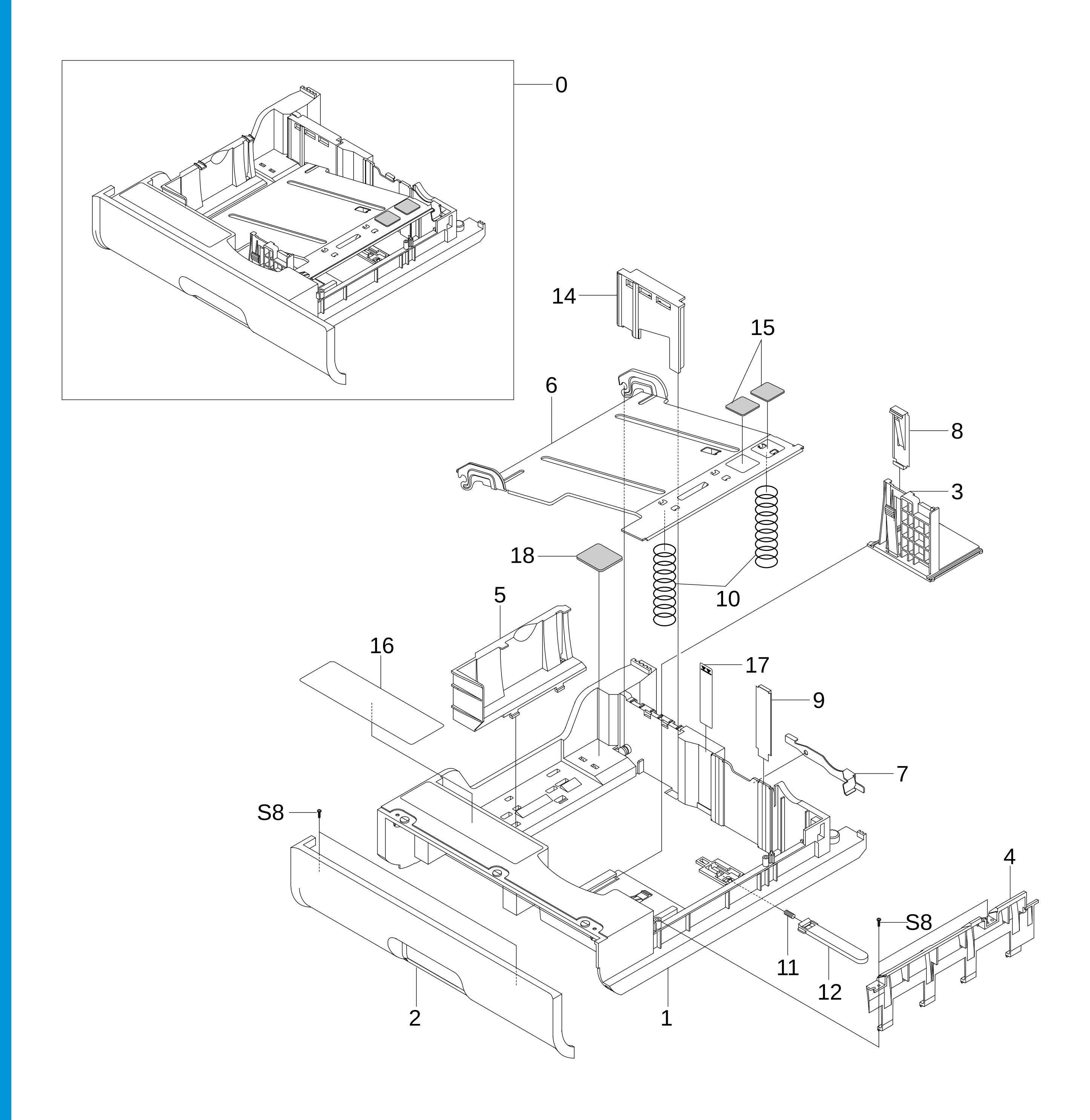


## Cassette Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA-CASSETTE | JC97-01753A | 1 | O | |
| 1 | PMO-FRAME CASSETTE | JC72-01069A | 1 | O | |
| 2 | PMO-COVER CASSETTE | JC72-01068A | 1 | O | |
| 3 | PMO-GUIDE SIDE CST | JC72-01072A | 1 | O | |
| 4 | PMO-GUIDE FRONT CST | JC72-01070A | 1 | O | |
| 5 | PMO-GUIDE REAR | JC72-01071A | 1 | O | |
| 6 | IPR-PLATE K/UP | JC70-00357A | 1 | O | |
| 7 | IPR-FINGER | JC70-00220A | 1 | O | |
| 8 | IPR-SPRING PLATE G/SIDE | JC70-00358A | 1 | O | |
| 9 | IPR-GUIDE PLATE PAPER | JC70-00356A | 1 | O | |
| 10 | SPRING ETC-KNOCK UP(270) | 6107-001200 | 2 | X | |
| 11 | SPRING ETC-LOCKER | JG61-70531A | 1 | O | |
| 12 | PMO-LOCKER PLATE | JC72-01073A | 1 | O | |
| 13 | RPR-PAD CST | JC73-10910A | 2 | O | |
| 14 | LABEL(R)-INSTRUCTION | JC68-01174A | 1 | X | |
| 15 | LABEL(R)-HEIGHT XEROX | JC68-00516A | 1 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 2 | X | |

# 9.11. SCF Cassette Ass'y Exploded View

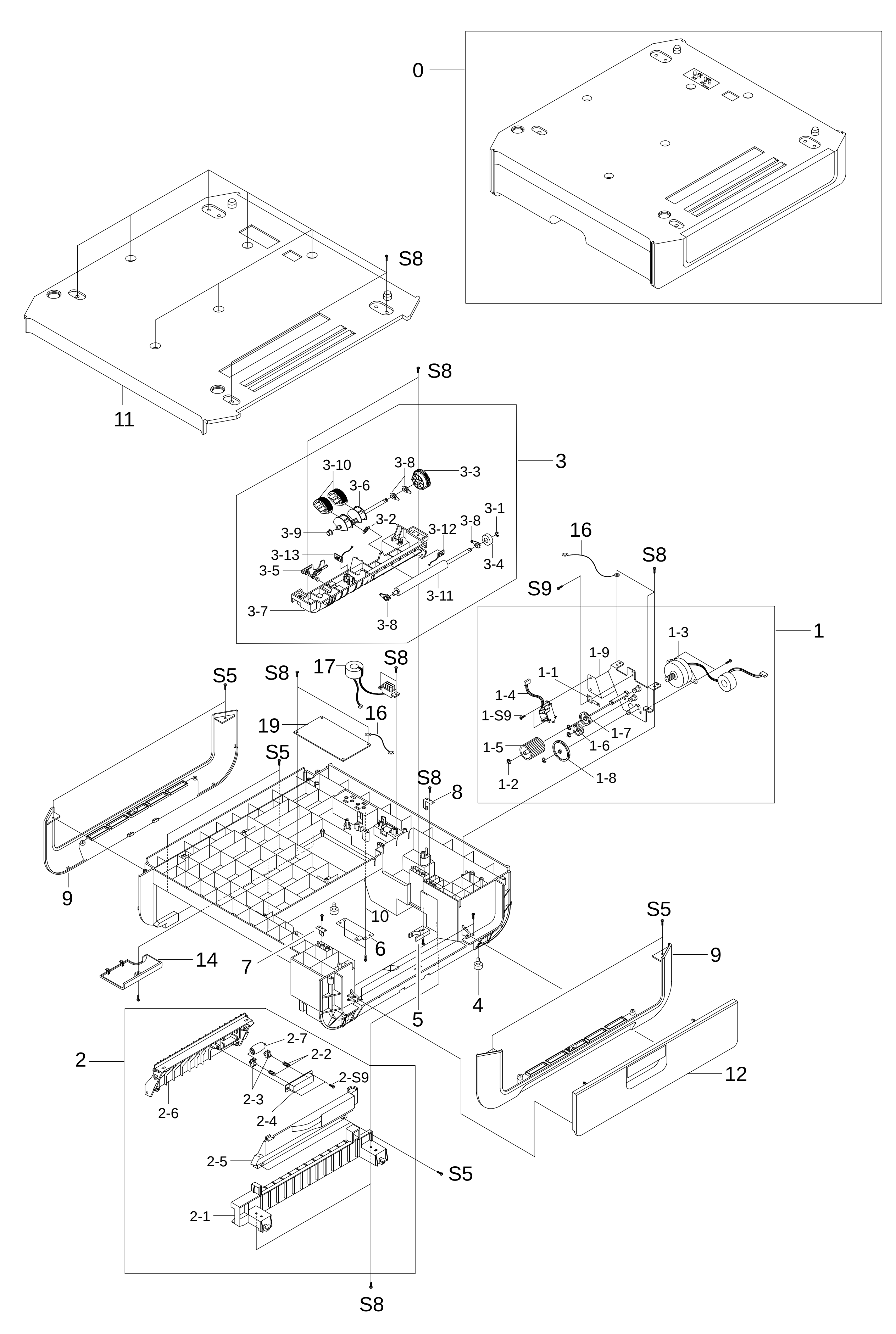


## SCF Cassette Ass'y Assembly Parts List

SA : Service Available
O : Service available  X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA UNIT-CASSETTE SCF(LTR) | JC97-01809A | 1 | O | LETTER |
| | MEA UNIT-CASSETTE SCF(A4) | JC97-01809B | 1 | O | A4 |
| 1 | PMO-FRAME CASSETTE(SCF) | JC72-01238A | 1 | X | |
| 2 | PMO-COVER CASSETTE(SCF) | JC72-01236A | 1 | X | |
| 3 | PMO-GUIDE SIDE(SCF) | JC72-01243A | 1 | X | |
| 4 | PMO-GUIDE FRONT CST | JC72-00798B | 1 | X | |
| 5 | PMO-GUIDE REAR(SCF) | JC72-01239A | 1 | X | |
| 6 | IPR-PLATE K/UP | JC70-00221A | 1 | X | |
| 7 | IPR-FINGER | JC70-00220A | 1 | X | |
| 8 | IPR-SPR PLATE G/SIDE | JC70-10929A | 1 | X | |
| 9 | IPR-GUIDE PLT PAPER | JC70-10923A | 1 | X | |
| 10 | SPRING-CS | 6107-001190 | 2 | X | LETTER |
| | SPRING-CS | 6107-001213 | 2 | X | A4 |
| 11 | "SPRING ETC-LOCKER,PLATE" | JG61-70531A | 1 | X | |
| 12 | PMO-LOCKER PLATE | JC72-41210A | 1 | X | |
| 14 | PMO-DUMMY SIDE GUIDE(SCF) | JC72-01237A | 1 | X | |
| 15 | RPR-PAD CST | JC73-10910A | 2 | X | |
| 16 | LABEL(P)-INSTRUCTION CST | JC68-01174A | 1 | X | |
| 17 | LABEL(R)-HEIGHT CST | JC68-00709A | 1 | X | |
| 18 | LABEL(P)-LTR | JC68-01227A | 1 | X | LETTER |
| | LABEL(P)-A4 | JC68-01232A | 1 | X | A4 |
| 19 | GREASE BEARING | 0205-001087 | 0.1 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 4 | X | |

# 9.12. Frame SCF Ass'y Exploded View



# Frame SCF Ass'y Assembly Parts List

SA : Service Available
O : Service available X : Service not available

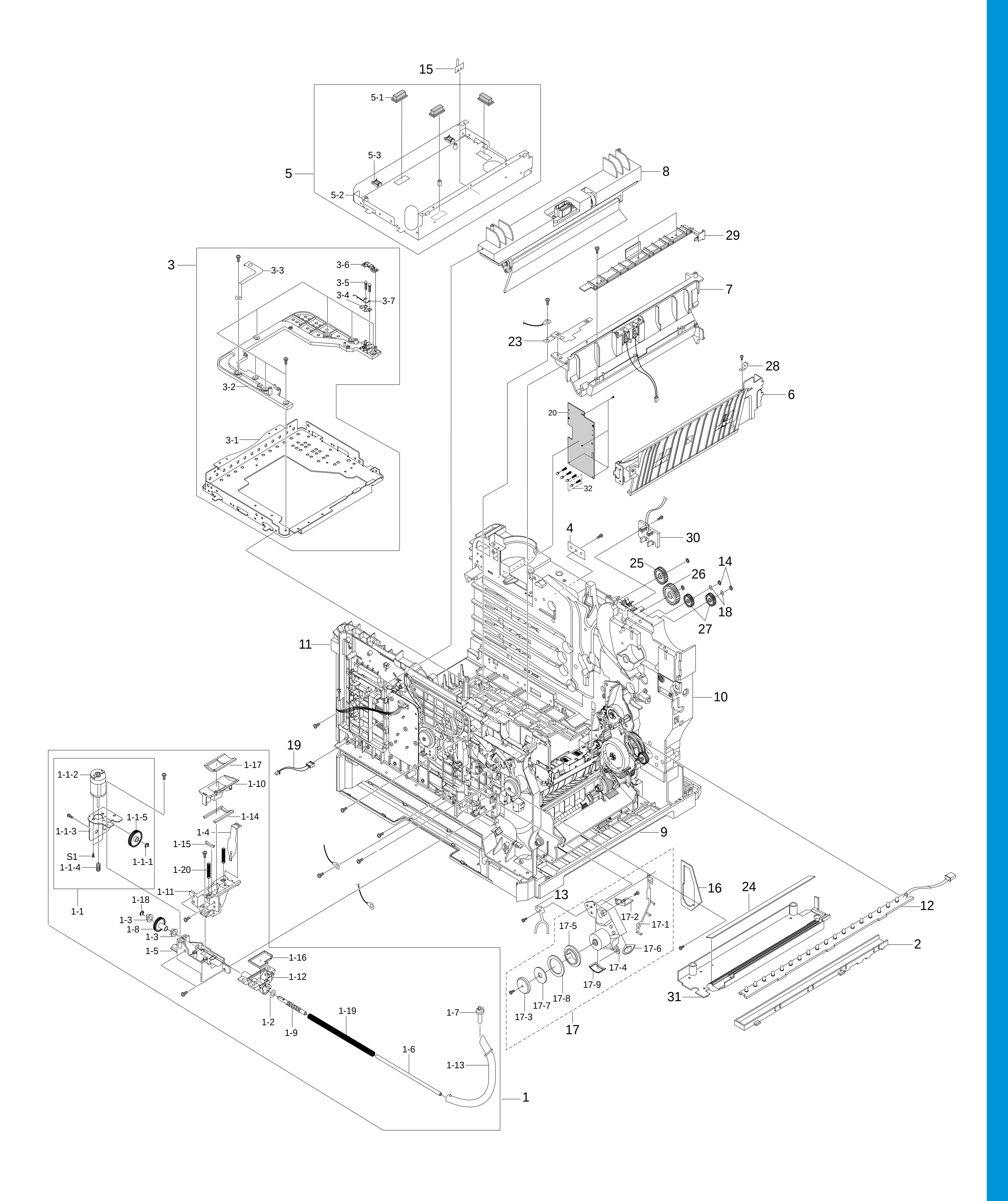
| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA BASE-FRAME SCF | JC97-01808A | 1 | X | |
| 1 | ELA HOU-MOTOR SCF | JC96-02283A | 1 | X | |
| 1-1 | IPR-GROUND_ROLLER | JC70-10467A | 1 | X | |
| 1-2 | RING-E | 6044-000125 | 4 | X | |
| 1-3 | MOTOR STEP-SCF | JC31-10501A | 1 | X | |
| 1-4 | SOLENOID-PICK UP | JC33-00007A | 1 | X | |
| 1-5 | GEAR-P/UP DRV SCF | JC66-00330A | 1 | X | |
| 1-6 | GEAR-IDLER OPTION | JC66-40365A | 1 | X | |
| 1-7 | GEAR-IDLE(Z=30) | JC66-40950A | 1 | X | |
| 1-8 | GEAR-IDLE(SCF) | JC66-40954A | 1 | X | |
| 1-9 | IPR-BRKT GEAR | JC70-00251A | 1 | X | |
| 1-S9 | SCREW-TAPTITE | 6003-000266 | 5 | X | |
| 2 | MEA HOU-GUIDE LOWER SCF | JC97-01825A | 1 | X | |
| 2-1 | PMO-GUIDE LOWER RAIL(SCF) | JC72-01242A | 1 | X | |
| 2-2 | SPRING CS | TBD | 2 | X | |
| 2-3 | PMO-BUSH IDLE ROLL-SCF16 | JC72-00658A | 2 | X | |
| 2-4 | PMO-HOLDER IDLE ROLL16 | JC72-00660A | 1 | X | |
| 2-5 | PMO-COVER GUIDE LOWER(SCF) | JC72-01066A | 1 | X | |
| 2-6 | PMO-GUIDE LOWER(SCF) | JC72-01241A | 1 | X | |
| 2-7 | PMO-ROLLER IDLE(SCF) | JC72-01244A | 1 | X | |
| 2-8 | GREASE-BEARING | 2050-001048 | 0.1 | X | |
| 2-S5 | SCREW-TAPTITE | 6003-000119 | 4 | X | |
| 3 | MEA HOU-GUIDE UPPER SCF | JC97-01826A | 1 | X | |
| 3-1 | RING-E | 6044-000231 | 1 | X | |
| 3-2 | SPRING ETC-PICKUP | JC61-00482A | 1 | X | |
| 3-3 | GEAR-PICK UP | JC66-00326A | 1 | X | |
| 3-4 | GEAR-FEED (SCF) | JC66-40955A | 1 | X | |
| 3-5 | PMO-ACTUATOR EMPTY | JC72-00719A | 1 | X | |
| 3-6 | PMO-SHAFT PICK UP | JC72-00729A | 1 | X | |
| 3-7 | PMO-GUIDE UPPER(SCF) | JC72-01240A | 1 | X | |
| 3-8 | PMO-BEARING SHAFT | JC72-41191A | 4 | X | |
| 3-9 | "PMO-BUSHING_P/U,MP" | JC72-41364A | 1 | X | |
| 3-10 | RPR-RUBBER PICK UP | JC73-00086A | 2 | X | |
| 3-11 | RPR-ROLLER FEED SCF | JC73-00115A | 1 | X | |
| 3-12 | PBA SUB-SCF COVER SENSOR | JC92-01502A | 1 | X | |
| 3-13 | PBA SUB-SCF P_EMPTY SENSOR | JC92-01501A | 1 | X | |
| 3-14 | GREASE-BEARING | 2050-001048 | 0.1 | X | |
| 4 | FOOT-ML80 | JC61-40001A | 2 | X | |
| 5 | CAM-CATCH | JC66-00050A | 1 | X | |
| 6 | IPR-PLATE GROUND(A) | JC70-00249A | 1 | X | |
| 7 | IPR-PLATE LOCKER(L) | JC70-00377A | 1 | X | |
| 8 | IPR-PLATE LOCKER(R) | JC70-00378A | 1 | X | |

# Frame SCF Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 9 | PMO-BASE DECO(SCF) | JC72-01065A | 2 | X | |
| 10 | ELA UNIT-TERMINAL TR L | JC96-01672A | 4 | X | |
| 11 | PMO-COVER TOP(SCF) | JC72-01209A | 1 | X | |
| 12 | PMO-DOOR SIDE(SCF) | JC72-01210A | 1 | X | |
| 13 | PMO-FRAME BASE(SCF) | JC72-01211A | 1 | X | |
| 14 | PMO-COVER SENSOR(SCF) | JC72-01235A | 1 | X | |
| 16 | CBF HARNESS-DRIVER GND | JB39-00065A | 2 | X | 150 m/m |
| 17 | CBF HARNESS-SCF_8P | JC39-00102A | 1 | X | |
| 19 | PBA SUB-SCF | JC92-01539A | 1 | X | |
| S5 | SCREW-TAPTITE | 6003-000119 | 8 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 26 | X | |

# 9.13 Main Frame Exploded View



# Main Frame Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

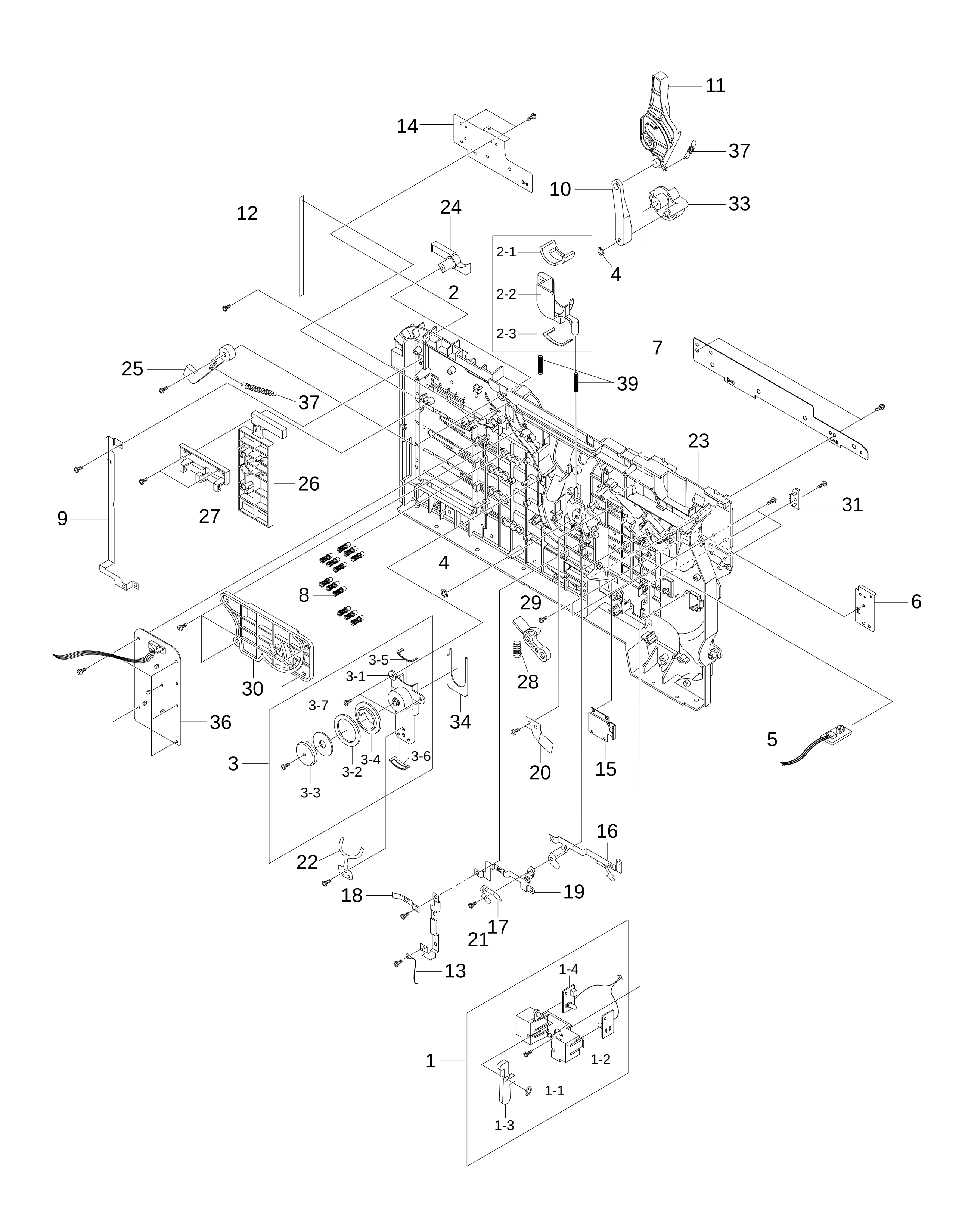
| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 1 | MEA UNIT-OPC TONER DUCT | JC97-01834A | 1 | X | |
| 1-1 | ELA UNIT-TONER MOTOR | JC96-02882A | 1 | O | |
| 1-1-S1 | SCREW-MACHINE | 6001-000485 | 2 | X | |
| 1-1-1 | RING-E | 6044-000125 | 1 | X | |
| 1-1-2 | MOTOR DC-WASTE TONER | JB31-00020B | 1 | O | |
| 1-1-3 | BRACKET-WASTER TONER MOTOR | JC61-00808A | 1 | X | |
| 1-1-4 | GEAR WORM-WHEEL IDLE | JC66-00653A | 1 | X | |
| 1-1-5 | GEAR WORM-WASTE TONER | JC66-00654A | 1 | X | |
| 1-3 | BUSH-D6/L4 | JC61-00699A | 2 | X | |
| 1-2 | WASUER-PIAIN | 6031-000023 | 1 | X | |
| 1-4 | PLATE-VIBRATOR INLET | JC61-00810A | 1 | X | |
| 1-5 | BASE-M-WASTE TONER | JC61-00820A | 1 | X | |
| 1-6 | PIPE-WASTE BAR | JC62-00129A | 1 | X | |
| 1-7 | CAM-M-WASTE DUCT OUTLET | JC66-00649A | 1 | X | |
| 1-8 | GEAR WORM-WHEEL Z35 | JC66-00651A | 1 | X | |
| 1-9 | SHAFT-M-WASTE DUCT INLET | JC66-00652A | 1 | X | |
| 1-10 | DUCT-M-WASTE LIFTER | JC67-00052A | 1 | X | |
| 1-11 | DUCT-M-WASTE TONER INLET1 | JC67-00053A | 1 | X | |
| 1-12 | DUCT-M-WASTE TONER INLET2 | JC67-00054A | 1 | X | |
| 1-13 | PMO-PIPE WASTE TRANSFER | JC72-01186A | 1 | X | |
| 1-14 | SPONGE-WASTE LIFTER 1 | JC72-01278A | 1 | X | |
| 1-15 | SPONGE-WASTE LIFTER 2 | JC72-01279A | 1 | X | |
| 1-16 | SPONGE-WASTE DUCT OPC | JC72-01285A | 1 | X | |
| 1-17 | SPONGE-WASTE COVER | JC72-01290A | 1 | X | |
| 1-18 | RING-E | 6044-000125 | 1 | X | |
| 1-19 | SPRING-CS | 6107-001201 | 1 | X | WASTE DUST OPC |
| 1-20 | SPRING-CS | 6107-001199 | 2 | X | ITB TONER LIFFER |
| 1-S8 | SCREW-TAPTITE | 6003-000196 | 6 | X | |
| 2 | HOLDER-ERASER | JC72-01218A | 1 | O | |
| 3 | MEA UNIT-LSU GUIDE BRKT | JC97-01810A | 1 | O | |
| 3-1 | IPR-BRKT LSU | JC70-00388A | 1 | O | |
| 3-2 | PMO-LSU BASE | JC72-01169A | 1 | O | |
| 3-3 | IPR-GROUND LSU | JC70-00444A | 1 | O | |
| 3-4 | IPR-PLATE OPC OEM | JC70-00428A | 2 | O | |
| 3-5 | MEA UNIT -TERMINAL S | JC97-01771A | 2 | X | |
| 3-6 | PMO-COVER OEM UPPER | JC72-01146A | 1 | O | |
| 3-7 | CBF HARNESS-OPC_FUSE | JC39-00229A | 1 | X | |
| 3-S5 | SCREW-TAPTITE | 6003-000119 | 2 | X | |
| 3-S9 | SCREW-TAPTITE | 6003-000266 | 5 | X | |
| 4 | SHEET-HV HARNESS | JC63-00248A | 1 | O | |
| 5 | MEA UNIT-BRKT HVPS | JC97-01767A | 1 | O | |
| 5-1 | GUIDE-HVPS BOARD | JC61-00838A | 3 | X | |
| 5-2 | IPR-BRKT HVPS LOWER | JC70-00386A | 1 | X | |
| 5-3 | CABLE CLMP | 6502-000132 | 2 | X | |
| | | | | | |

# Main Frame Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 6 | ELA UNIT-GUIDE PAPER T2 | JC96-02797A | 1 | O | |
| 7 | ELA UNIT-DUMMY FUSER BASE | JC96-02795A | 1 | O | |
| 8 | ELA UNIT-ITB CAM | JC96-02794A | 1 | O | |
| 9 | ELA UNIT-FRAME BASE | JC96-02881A | 1 | O | |
| 10 | ELA UNIT-FRAME REAR | JC96-02880A | 1 | O | |
| 11 | ELA UNIT-FRAME FRONT | JC96-02879A | 1 | O | |
| 12 | PBA SUB-ERASER | JC92-01450A | 1 | O | |
| 13 | IPR-SHUTTER TORTION | JC70-00447A | 1 | O | |
| 14 | RING-CS | 6044-000001 | 4 | X | |
| 15 | CABLE CLAMP | 6502-000121 | 1 | X | |
| 16 | SPONGE-DUST OPC COVER | JC72-01284A | 1 | X | |
| 17 | MEA UNIT-OPC TONER HOUSING | JC97-01814A | 1 | X | |
| 17-1 | PLATE-VIBRATOR OUTLET | JC61-00885A | 1 | X | |
| 17-2 | BUSH-M-WASTE CAM | JC61-00812A | 1 | X | |
| 17-3 | PMO-CAP SHUTTER ITB | JC72-01222A | 1 | X | |
| 17-4 | PMO-HOUSING TRANSFER | JC72-01228A | 1 | X | |
| 17-5 | PMO-SHUTTER TRANSFER OPC | JC72-01230A | 1 | X | |
| 17-6 | SPONGE-TANK TONER | JC72-01289A | 1 | X | |
| 17-7 | SPONGE-CAP SHUTTER | JC72-01292A | 1 | X | |
| 17-8 | SPONGE-DUCT TONER OPC | JC72-01294A | 1 | X | |
| 17-9 | SPONGE-TANK TONER OPC | JC72-01295A | 1 | X | |
| 17-S5 | SCREW-TAPTITE | 6003-000119 | 2 | X | |
| 17-S8 | SCREW-TAPTITE | 6003-000196 | 1 | X | |
| 18 | SPRING ETC-CLUTCH | JB61-70922A | 2 | X | |
| 19 | CBF HARNESS-WASTE_MOTOR | JC39-00299A | 1 | X | |
| 20 | ELA UNIT-DEVE DRIVE | JC96-02930A | 1 | O | |
| 21 | CBF HARNESS-MAIN FSR_ROLL | JC39-00276A | 1 | O | |
| 22 | CBF HARNESS-MAIN ERASER | JC39-00277A | 1 | O | |
| 23 | GROUND-FUSER FRAME | JC63-00165A | 1 | X | |
| 24 | SHEET-ERASER LAMP | JC63-00247A | 1 | O | |
| 25 | GEAR-GEAR FUSER DRV OUTER | JC66-00334A | 1 | X | |
| 26 | "GEAR-DP,IDLE" | JC66-40911A | 1 | X | |
| 27 | "GEAR-EXIT,IDLE(Z17)" | JC66-40964A | 2 | X | |
| 28 | IPR-GROUND PAPER GUIDE | JC70-00446A | 1 | O | |
| 29 | PMO-COVER FUSER BASE | JC72-01141A | 1 | O | |
| 30 | PMO-COVER HARNESS FUSER | JC72-01145A | 1 | O | |
| 31 | PMO-LSU SHUTTER COVER | JC72-01171A | 1 | O | |
| 32 | MEA UNIT-TERMINAL S | JC97-01771A | 4 | O | |
| S5 | SCREW-TAPTITE | 6003-000119 | 8 | X | |
| S6 | SCREW-TAPTITE | 6003-000152 | 1 | X | |
| S7 | SCREW-TAPTITE | 6003-000179 | 2 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 29 | X | |
| S9 | SCREW-TAPTITE | 6003-000266 | 2 | X | |
| S14 | SCREW-TAPTITE | 6003-001256 | 7 | X | |

# 9.14 Front Frame Exploded View



## Front Frame Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

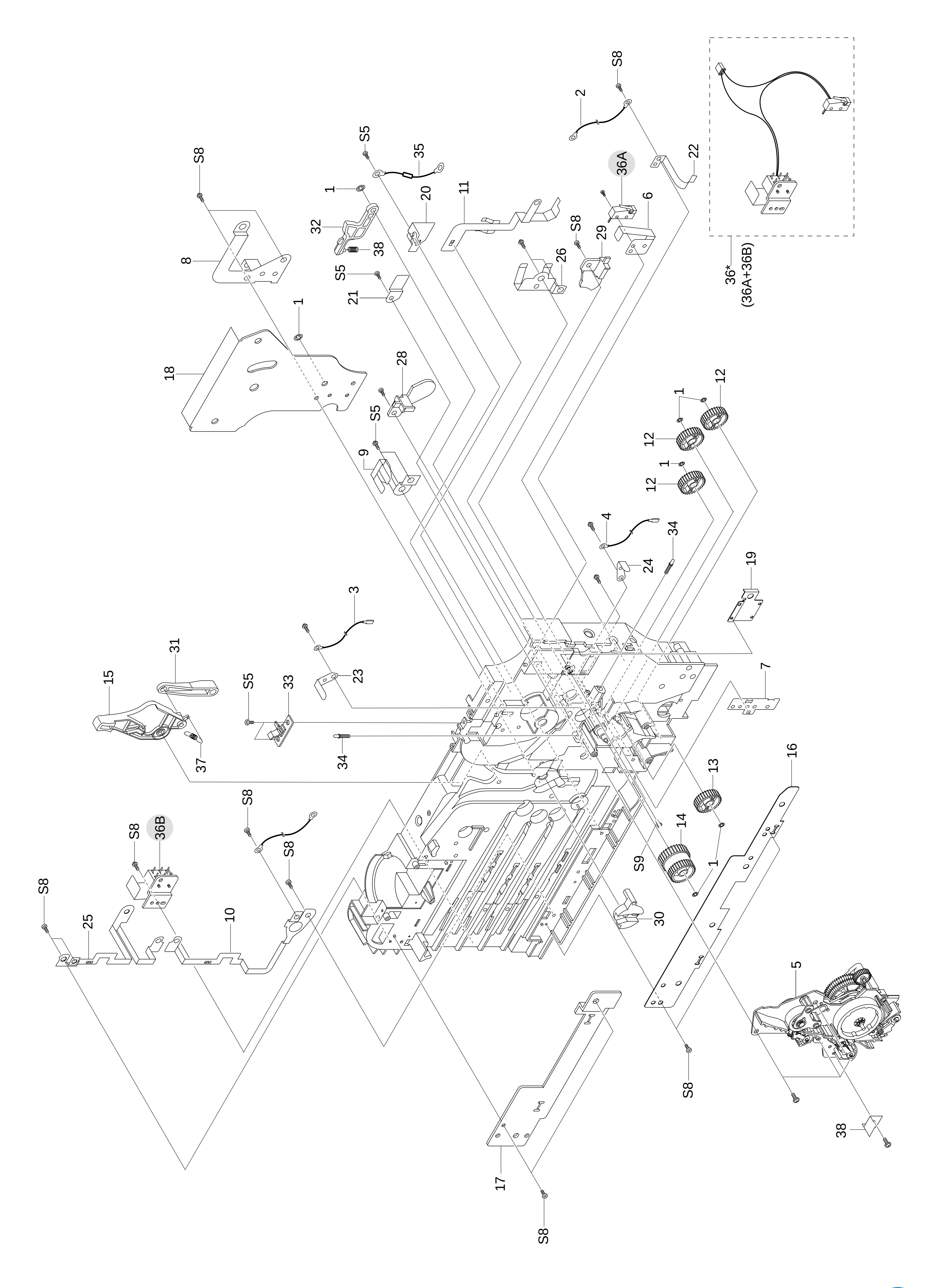
| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-FRAME FRONT | JC96-02879A | 1 | X | |
| 1 | ELA UNIT-TONER SENSOR | JC96-02796A | 1 | X | |
| 1-1 | RING-CS | 6044-000001 | 1 | X | |
| 1-2 | HOLDER-M-WASTE TONER SENSOR | JC61-00813A | 1 | X | |
| 1-3 | PMO-TONER DETACTER | JC72-01189A | 1 | X | |
| 1-4 | PBA SUB-WASTE SENSOR | JC92-01452A | 1 | O | |
| 2 | MEA UNIT-ITB LIFTER | JC97-01812A | 1 | O | |
| 2-1 | SPONGE-DUCT TONER ITB LIFT | JC72-01282A | 1 | X | |
| 2-2 | DUCT-TONER ITB LIFTER | JC67-00043A | 1 | X | |
| 2-3 | SPONGE-ITB DUCT | JC72-01286A | 1 | X | |
| 3 | MEA UNIT-ITB TONER HOUSING | JC97-01813A | 1 | O | |
| 3-1 | HOUSING-M-WASTE TONER ITB | JC61-00814A | 1 | O | |
| 3-2 | SPONGE-DUCT TONER OPC | JC72-01294A | 1 | X | |
| 3-3 | PMO-CAP SHUTTER ITB | JC72-01222A | 1 | X | |
| 3-4 | PMO-SHUTTER TRANSFER ITB | JC72-01229A | 1 | X | |
| 3-5 | SPONGE-ITB TANK DUST | JC72-01287A | 1 | X | |
| 3-6 | SPONGE-ITB TANK TONER | JC72-01288A | 1 | X | |
| 3-7 | SPONGE-CAP SHUTTER | JC72-01292A | 1 | X | |
| 3-S8 | SCREW-TAPTITE | 6003-000196 | 1 | X | |
| 4 | RING-CS | 6044-000001 | 3 | X | |
| 5 | PBA SUB-EXIT SENSOR | JC92-01454A | 1 | X | |
| 6 | PLATE-GUIDE T2 FRONT | JC61-00709A | 1 | X | |
| 7 | BRACKET-DUMMY LSU F | JC61-00756A | 1 | X | |
| 8 | MEA UNIT-TERMINAL S | JC97-01771A | 12 | X | |
| 9 | GROUND-HVPS LSU | JC63-00166A | 1 | X | |
| 10 | LINK-LOCK OPC F | JC66-00562A | 1 | O | |
| 11 | LEVER-ITB LOCK FRONT | JC66-00666A | 1 | O | |
| 12 | LABEL(R)-COLOR BAR | JC68-01149A | 1 | X | |
| 13 | CBF HARNESS-BUSH GND | JC39-00114A | 1 | X | |
| 14 | IPR-BRKT GUIDE HVPS R | JC70-00385A | 1 | X | |
| 15 | IPR-BRKT EXIT HINGE F | JC70-00406A | 1 | O | |
| 16 | IPR-ITB HINGE GROUND | JC70-00419A | 1 | O | |
| 17 | IPR-ITB GUIDE TORSION | JC70-00420A | 1 | X | |
| 18 | IPR-OPC GUIDE TORSION | JC70-00421A | 1 | X | |
| 19 | IPR-OPC/ITB GROUND | JC70-00422A | 1 | X | |
| 20 | IPR-OPC LOCK FRONT | JC70-00423A | 1 | O | |
| 21 | IPR-OPC/LSU GROUND | JC70-00424A | 1 | X | |
| 22 | IPR-SHUTTER TORTION | JC70-00447A | 1 | X | |
| 23 | PMO-FRAME FRONT | JC72-01144A | 1 | X | |

# Front Frame Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 24 | PMO-COVER TOP LEVER IN | JC72-01173A | 1 | O | |
| 25 | PMO-COVER TOP LEVER OUT | JC72-01174A | 1 | X | |
| 26 | PMO-DEVE OPEN PLATE | JC72-01177A | 1 | O | |
| 27 | PMO-DEV OPEN PLATE GUIDE | JC72-01178A | 1 | O | |
| 28 | SPRING-CS | 6107-001196 | 1 | X | ITB LOCK |
| 29 | PMO-LOCK ITB FRONT | JC72-01184A | 1 | O | |
| 30 | PMO-LOCK COVER FRONT | JC72-01185A | 1 | O | |
| 31 | PMO-RACK OPC | JC72-01221A | 1 | O | |
| 32 | SPRING-CS | 6107-001199 | 2 | X | ITB TONER LIFTER |
| 33 | PMO-GUIDE LOCK OPE F | JC72-01225A | 1 | O | |
| 34 | SPONGE-DUST ITB COVER | JC72-01283A | 1 | O | |
| 36 | PBA SUB-DEVE_OEM_KEY | JC92-01533A | 1 | O | |
| 37 | SPRING-CS | 6107-001214 | 2 | X | FRAME LOCK |
| S5 | SCREW-TAPTITE | 6003-000119 | 6 | X | |
| S7 | SCREW-TAPTITE | 6003-000266 | 6 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 26 | X | |

# 9.15 Rear Frame Exploded View

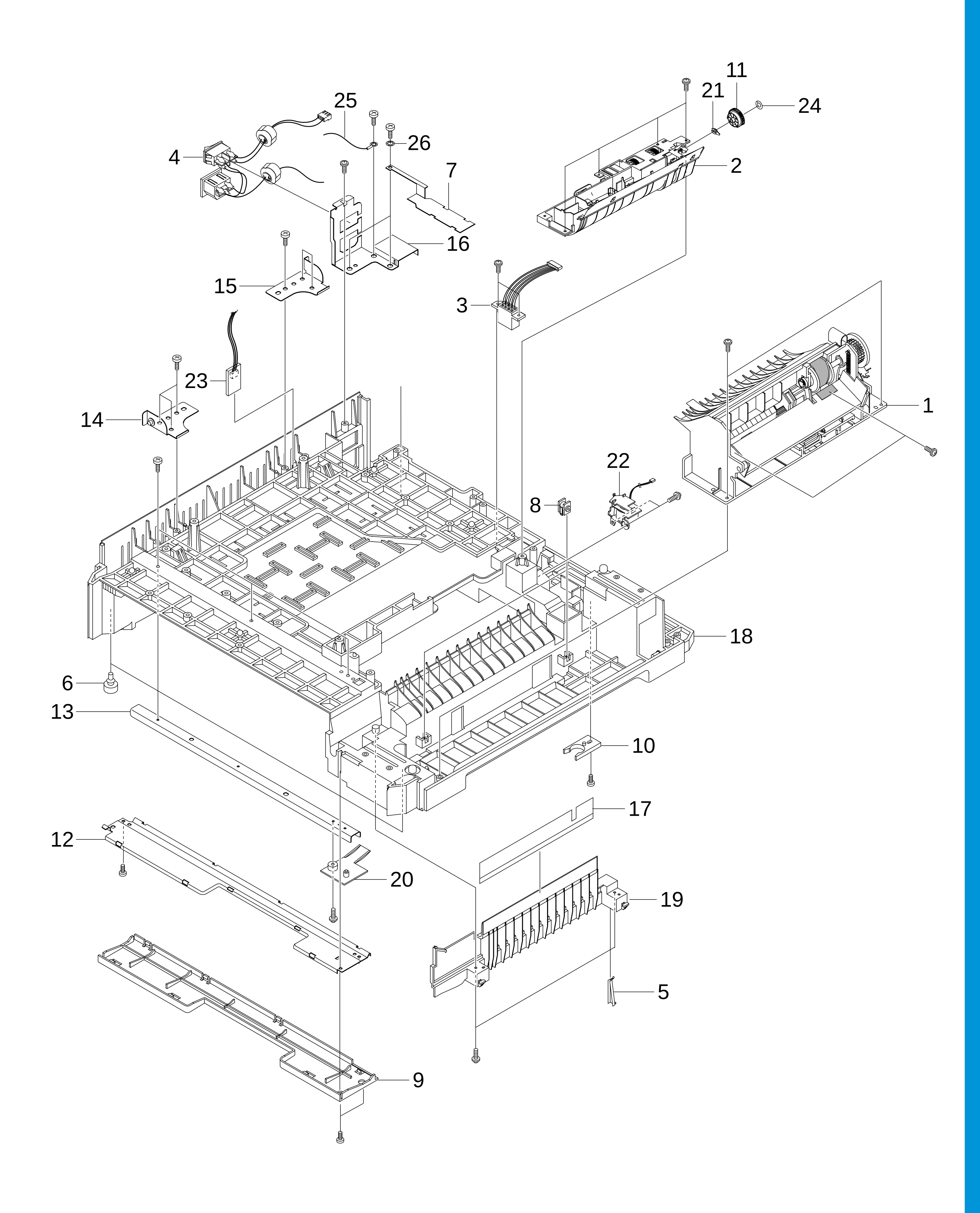


## Rear Frame Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-FRAME REAR | JC96-02880A | 1 | X | |
| 1 | RING-CS | 6044-000001 | 7 | X | |
| 2 | CBF HARNESS-HVPS_CHARGE | JC39-00264A | 1 | O | |
| 3 | CBF HARNESS-HVPS_T1 | JC39-00265A | 1 | O | |
| 4 | CBF HARNESS-HVPS_T2 | JC39-00266A | 1 | O | |
| 5 | MEA UNIT-FEED | JC97-01829A | 1 | O | |
| 6 | PLATE-S/W DUPLEX | JC61-00707A | 1 | O | |
| 7 | PLATE-GUIDE T2 REAR | JC61-00708A | 1 | O | |
| 8 | GROUND-MAIN ITB DEVE | JC63-00162A | 1 | O | |
| 9 | GROUND-LSU DEVE DRIVE | JC63-00163A | 1 | O | |
| 10 | GROUND-HVPS LSU LOWER | JC63-00181A | 1 | O | |
| 11 | GROUND-EXIT DRIVE | JC63-00208A | 1 | O | |
| 12 | GEAR-RDCN FEED OUTER | JC66-00343A | 3 | O | |
| 13 | GEAR-T2 IDEL_Z27 | JC66-00484A | 1 | O | |
| 14 | GEAR-T2 RDCN_Z32/Z23 | JC66-00485A | 1 | O | |
| 15 | LEVER-ITB LOCK REAR | JC66-00667A | 1 | O | |
| 16 | IPR-BRKT DUMMY LSU R | JC70-00381A | 1 | O | |
| 17 | IPR-BRKT GUIDE HVPS F | JC70-00384A | 1 | O | |
| 18 | IPR-BRKT LOCK ITB | JC70-00387A | 1 | O | |
| 19 | IPR-BRKT EXIT HINGE R | JC70-00407A | 1 | O | |
| 20 | IPR-PLATE FUSER | JC70-00425A | 1 | O | |
| 21 | IPR-PLATE LOCK ITB | JC70-00426A | 1 | O | |
| 22 | IPR-PLATE OPC HV | JC70-00427A | 1 | O | |
| 23 | IPR-PLATE T1 | JC70-00431A | 1 | O | |
| 24 | IPR-PLATE T2 | JC70-00432A | 1 | O | |
| 25 | IPR-GROUND HVPS | JC70-00443A | 1 | O | |
| 26 | IPR-GROUND MAIN | JC70-00445A | 1 | O | |
| 27 | PMO-FRAME REAR | JC72-01143A | 1 | O | |
| 28 | PMO-COVER T1 HV | JC72-01148A | 1 | O | |
| 29 | PMO-COVER T2 HV | JC72-01149A | 1 | O | |
| 30 | PMO-GUIDE LOCK OPC | JC72-01157A | 1 | O | |
| 31 | PMO-LINK LOCK OPC | JC72-01158A | 1 | O | |
| 32 | PMO-LOCK ITB | JC72-01168A | 1 | O | |
| 33 | PMO-HOLDER GUIDE EXIT UP | JC72-01216A | 1 | O | |
| 34 | MEA UNIT-TERMINAL S | JC97-01771A | 2 | X | |
| 35 | CBF HARNESS-100M_GNDS | JC39-00302A | 1 | X | |
| 36 | ELA UNIT-COVER OPEN SENSOR | JC96-02876A | 1 | O | |
| 37 | SPRING-ES | 6107-001214 | 1 | X | |
| 38 | SPRING-CS | 6107-001196 | 1 | X | |
| S5 | SCREW-TAPTITE | 6003-000119 | 6 | X | |
| S6 | SCREW-TAPTITE | 6003-000152 | 1 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 42 | X | |
| S9 | SCREW-TAPTITE | 6003-000266 | 6 | X | |

# 9.16 Base Frame Exploded View

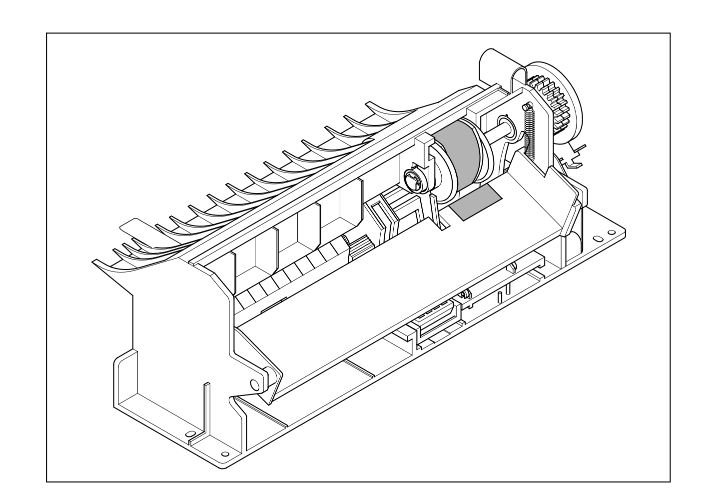


## Base Frame Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-FRAME BASE | JC96-02881A | 1 | X | |
| 1 | ELA UNIT-MP | JC96-02774A | 1 | O | |
| 2 | MEA-PICKUP | JC97-01755A | 1 | O | |
| 3 | CBF HARNESS-SCF | JC39-00082A | 1 | O | |
| 4 | CBF HARNESS-SMPS_INLET | JC39-00280A | 1 | O | |
| 5 | PLATE-GUIDE RAIL | JC61-00710A | 1 | O | |
| 6 | FOOT-ML80 | JC61-40001A | 2 | O | |
| 7 | GROUND-SCF | JC63-00167A | 1 | O | |
| 8 | COVER-SCREW LOCKING MP | JC63-00175A | 2 | O | |
| 9 | COVER-M-BASE BAR | JC63-00207A | 1 | O | |
| 10 | CAM-CATCH | JC66-00050A | 1 | O | |
| 11 | GEAR-PICK_UP | JC66-00335A | 1 | O | |
| 12 | IPR-BRKT BASE BAR | JC70-00379A | 1 | O | |
| 13 | IPR-CHANNEL FRAME BASE | JC70-00390A | 1 | O | |
| 14 | IPR-BRKT DEVE HINGE F | JC70-00404A | 1 | O | |
| 15 | IPR-BRKT DEVE HINGE R | JC70-00405A | 1 | O | |
| 16 | IPR-BRKT POWER | JC70-00414A | 1 | O | |
| 17 | PPR-SHEET/GUIDE PAPER | JC72-00836A | 1 | O | |
| 18 | PMO-FRAME BASE | JC72-01156A | 1 | O | |
| 19 | PMO-GUIDE SCT PAPER | JC72-01161A | 1 | O | |
| 20 | PMO-PAPER GUIDE | JC72-01172A | 1 | O | |
| 21 | PMO-BEARING SHAFT | JC72-41191A | 1 | O | |
| 22 | SOLENOID-PICK UP | JC33-00007B | 1 | O | |
| 23 | PBA SUB-TEMP | JC92-01535A | 1 | O | |
| 24 | WASHER-PLAIN | 6031-001255 | 1 | X | |
| 25 | CBF HARNESS-LIU GND | JB39-00103A | 1 | X | |
| 26 | WASHER-E.T | 6031-000120 | 1 | X | |
| S7 | SCREW-TAPTITE | 6003-000266 | 4 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 13 | X | |
| S14 | SCREW-TAPTITE | 6003-001256 | 14 | X | |

# 9.17 MP Ass'y Exploded View



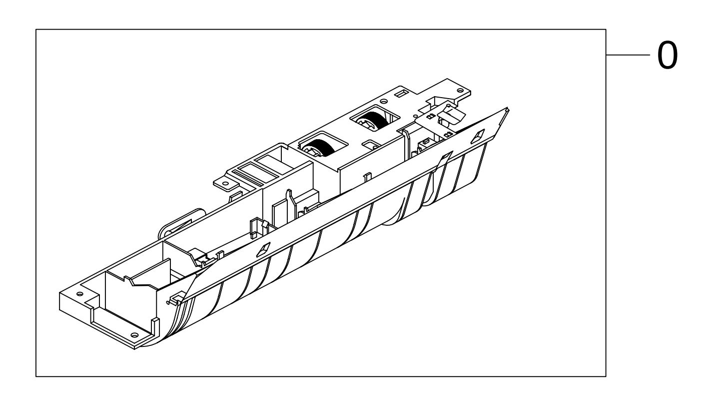
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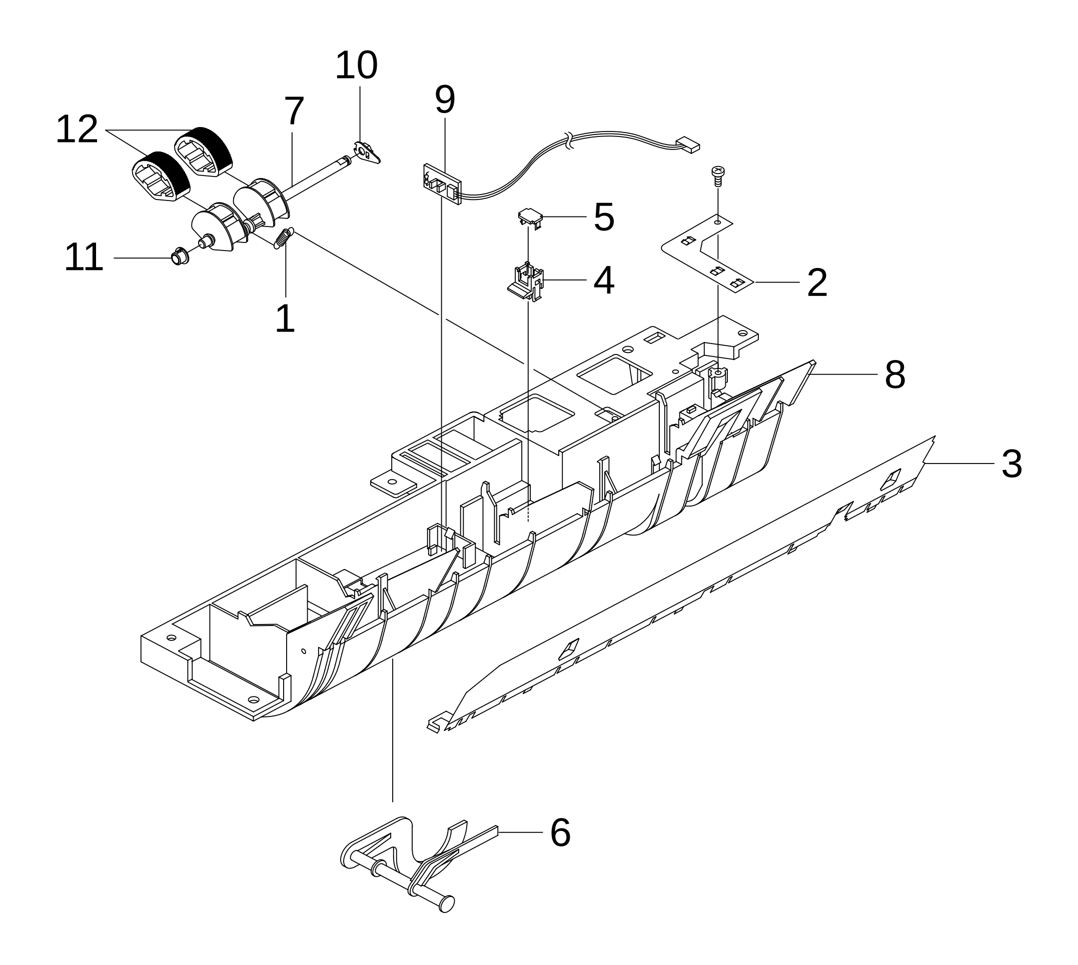
# MP Ass'y Assembly Parts List

SA : Service Available
O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-MP | JC96-02774A | 1 | O | |
| 1 | RING-E | 6044-000125 | 2 | X | |
| 2 | SOLENOID-MP | JC33-00006B | 1 | O | |
| 3 | SPRING ETC—CAM MP | JC61-00003A | 1 | O | |
| 4 | SPRING ETC-PICK UP MP | JC61-00041A | 1 | O | |
| 5 | SPRING ETC-KNOCKUP,MP | JC61-00483A | 1 | O | |
| 6 | IPR-BRACKET SOLENOIDE | JC70-00237A | 1 | O | |
| 7 | PMO-HOLDER CAM MPF | JC72-00055A | 1 | O | |
| 8 | PMO-ROLLER CAM.MP | JC72-00761A | 1 | O | |
| 9 | PMO-ACTUATOR,MP | JC72-00767A | 1 | O | |
| 10 | PMO-ADJUSTER,MP | JC72-00768A | 1 | O | |
| 11 | PMO-CAM PICK UP,MP | JC72-00769A | 1 | O | |
| 12 | PMO-FRAME,MP | JC72-00770A | 1 | O | |
| 13 | PMO-HOLDER PAD,MP | JC72-00771A | 1 | O | |
| 14 | PMO-HOLDER SENSOR,MP | JC72-00772A | 1 | O | |
| 15 | PMO-HOUSING PICK UP,MP | JC72-00773A | 1 | O | |
| 16 | PMO-PLATE KNOCK UP,MP | JC72-00775A | 1 | O | |
| 17 | PMO-IDLE PICK UP MP | JC72-41027A | 2 | O | |
| 18 | PMO-BUSHING_P/U,MP | JC72-41364A | 2 | O | |
| 19 | RPR-RUBBER PICK UP,MP | JC73-00089A | 1 | O | |
| 20 | PAD-MP(PLUS) | JC69-00494A | 1 | X | |
| 21 | RPR-PAD KNOCK UP MP | JC73-10906A | 1 | X | |
| 22 | PBA SUB-MP_EMPTY SENSOR | JC92-01500A | 1 | O | |
| 23 | PMO-GEAR P/U MPF | JC72-00056A | 1 | X | |
| 24 | SHEET-PAPER MP | JC63-00240A | 1 | X | |
| 25 | WASHER-PLAIN | 6031-000023 | 1 | X | |
| S5 | SCREW-TAPTITE | 6003-000119 | 2 | X | |
| S9 | SCREW-TAPTITE | 6003-000266 | 1 | X | |

# 9.18 Pick-up Ass'y Exploded View



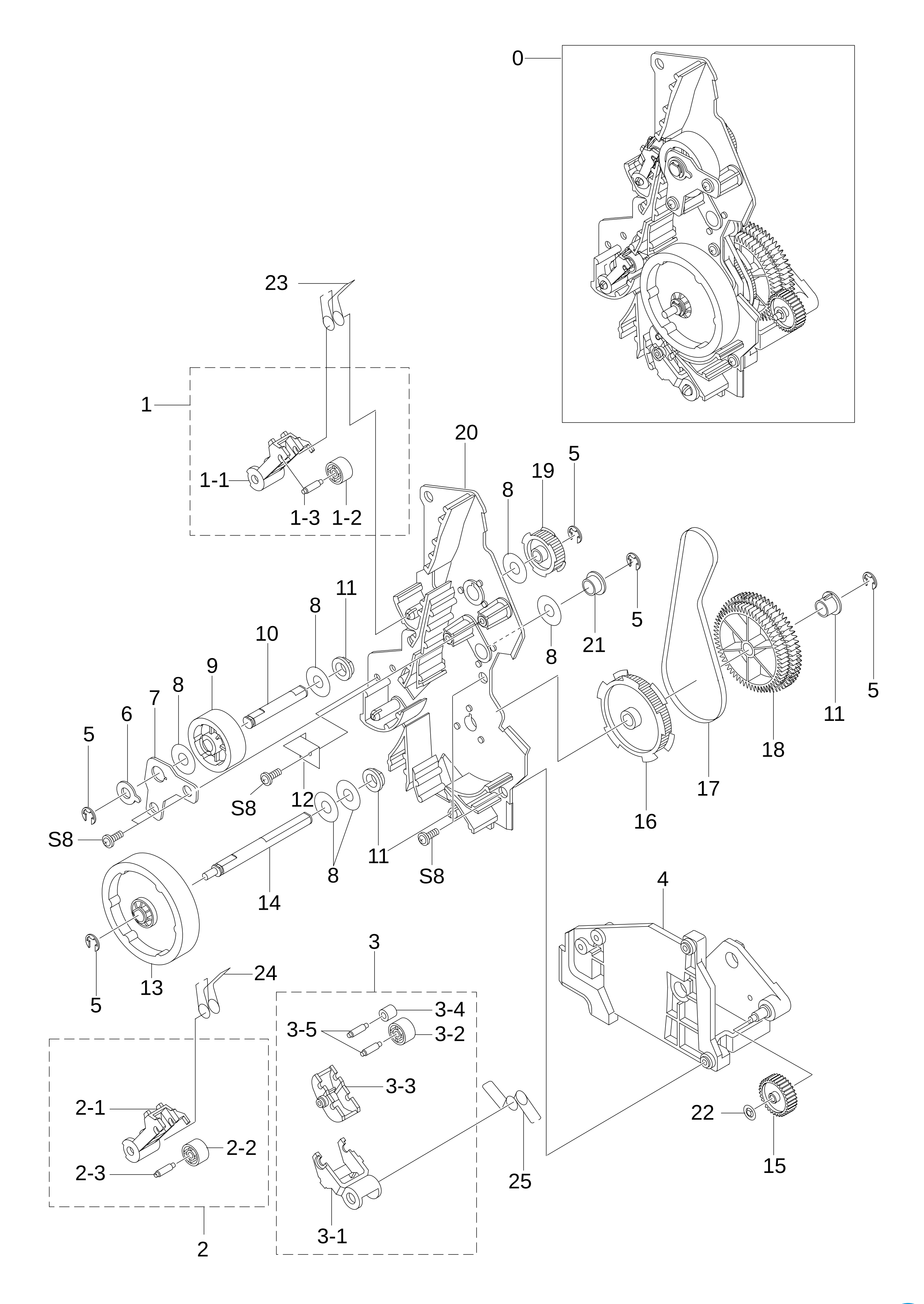



# Pick-up Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA-PICKUP | JC97-01755A | 1 | O | |
| 1 | SPRING ETC-PICKUP | JC61-00482A | 1 | O | |
| 2 | IPR-GROUND FEED | JC70-00359A | 1 | X | |
| 3 | IPR-GUIDE INPUT | JC70-00360A | 1 | X | |
| 4 | PMO-CAP CONNECTOR L | JC72-00463A | 1 | O | |
| 5 | PMO-CAP CONNECTOR U | JC72-00465A | 1 | O | |
| 6 | PMO-ACTUATOR EMPTY | JC72-00719A | 1 | O | |
| 7 | PMO-SHAFT PICK UP | JC72-00729A | 1 | O | |
| 8 | PMO-GUIDE PAPER | JC72-01076A | 1 | O | |
| 9 | PBA SUB-P.EMPTY SENSOR | JC92-01453A | 1 | O | |
| 10 | PMO-BEARING SHAFT | JC72-41191A | 1 | O | |
| 11 | "PMO-BUSHING_P/U,MP" | JC72-41364A | 1 | O | |
| 12 | RUBBER-PICK UP | JC73-00149A | 2 | O | |

# 9.19 Feeder Ass'y Exploded View

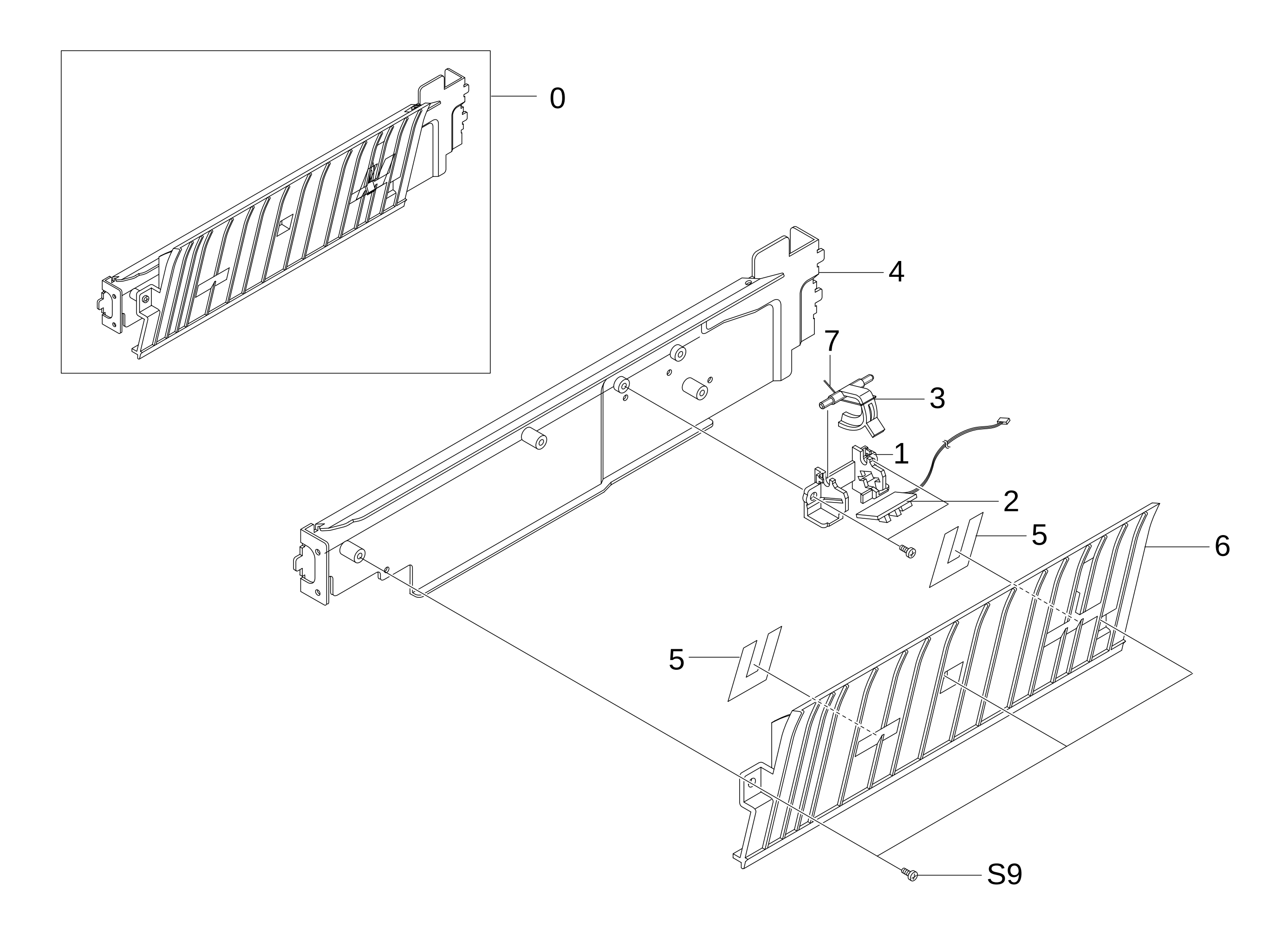


# Feeder Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | MEA UNIT-FEED | JC97-01829A | 1 | O | |
| 1 | MEA-HOLDER PINCH C3 | JC97-01768A | 1 | O | |
| 1-1 | PMO-HOLDER PINCH C3 | JC72-01107A | 1 | X | |
| 1-2 | PMO-ROLLER FEED L | JC72-40261A | 1 | X | |
| 1-3 | IPR-SHAFT FEED IDLER | JC70-10230A | 1 | X | |
| 2 | MEA-HOLDER PINCH C5 | JC97-01769A | 1 | O | |
| 2-1 | PMO-HOLDER PINCH C5 | JC72-01108A | 1 | O | |
| 2-2 | PMO-ROLLER FEED L | JC72-40261A | 1 | X | |
| 2-3 | IPR-SHAFT FEED IDLER | JC70-10230A | 1 | X | |
| 3 | MEA-HOLDER PINCH M | JC97-01770A | 1 | O | |
| 3-1 | PMO-HOLDER PINCH M | JC61-00778A | 1 | O | |
| 3-2 | PMO-ROLLER FEED L | JC72-40261A | 1 | O | |
| 3-3 | PMO-SUB HOLDER FEED | JC72-40266A | 1 | O | |
| 3-4 | PMO-ROLLER FEED S | JC72-40262A | 1 | O | |
| 3-5 | IPR-SHAFT FEED IDLER | JC70-10230A | 2 | O | |
| 4 | PMO-FRAME FEED | JC72-01106A | 1 | O | |
| 5 | RING-E | 6044-000125 | 4 | X | |
| 6 | PMO-BUSHING FEED MID | JC72-01105A | 1 | O | |
| 7 | IPR-BRKT FEED MID | JC70-00376A | 1 | O | |
| 8 | WASHER-PLAIN | 6031-000021 | 6 | X | |
| 9 | PMO-ROLLER FEED MID | JC72-01113A | 1 | O | |
| 10 | SHAFT-FEED MID | JC66-00618A | 1 | O | |
| 11 | PMO-BUSHING P/U.MP | JC72-41364A | 3 | O | |
| 12 | GROUND-PICKUP PLATE | JC63-00182A | 1 | O | |
| 13 | PMO-ROLLER FEED | JC72-00727A | 1 | O | |
| 14 | SHAFT-FEED | JC66-00617A | 1 | O | |
| 15 | GEAR-MP/DUP DRV | JC66-00346A | 1 | O | |
| 16 | PMO-PULLEY FEED L | JC72-01110A | 1 | O | |
| 17 | BELT-TIMING GEAR | 6602-001176 | 1 | O | |
| 18 | GEAR-FEED | JC66-00332A | 1 | O | |
| 19 | PMO-PULLEY FEED S | JC72-01111A | 1 | O | |
| 20 | PMO-BRKT FEED | JC72-01134A | 1 | O | |
| 21 | PMO-PULLEY IDLE | JC72-01112A | 1 | O | |
| 22 | RING-CS | 6044-000001 | 1 | X | |
| 23 | SPRING-ETC FEED MID | 6107-001210 | 1 | X | |
| 24 | SPRING  ETC FEED MID A | 6107-001211 | 1 | X | |
| 25 | SPRING ETC-FEED MP | JC61-00481A | 1 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 5 | X | |

# 9.20 Guide Paper T2 Ass'y Exploded View

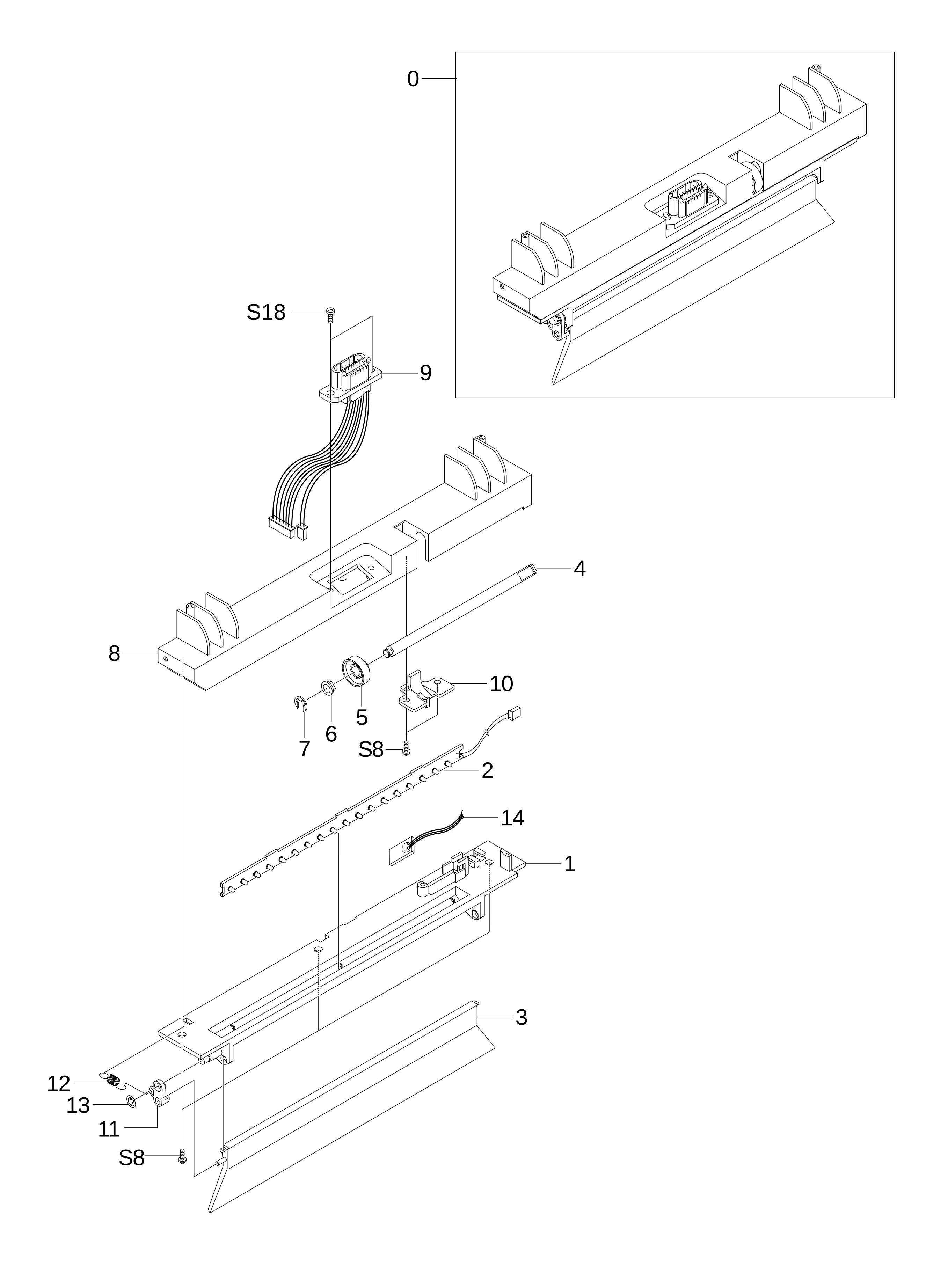



## Guide Paper Assembly Parts List

SA : Service Available
O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-GUIDE PAPER T2 | JC96-02797A | 1 | O | |
| 1 | PMO-COVER FEED SENSOR | JC72-01139A | 1 | O | |
| 2 | PBA SUB-FEED SENSOR | JC92-01455A | 1 | O | |
| 3 | PMO-ACTUATOR FEED SENSOR | JC72-01135A | 1 | O | |
| 4 | IPR-BRKT PAPER GUIDE | JC70-00389A | 1 | O | |
| 5 | SHEET-PAPER GUIDE | JC63-00235A | 2 | O | |
| 6 | PMO-GUIDE PAPER PATH | JC72-01160A | 1 | O | |
| 7 | SPRING ETC-ACTUATOR | JC61-00050A | 1 | X | |
| S9 | SCREW-TAPTITE | 6003-000266 | 5 | X | |

# 9.21 ITB Cam Ass'y Exploded View

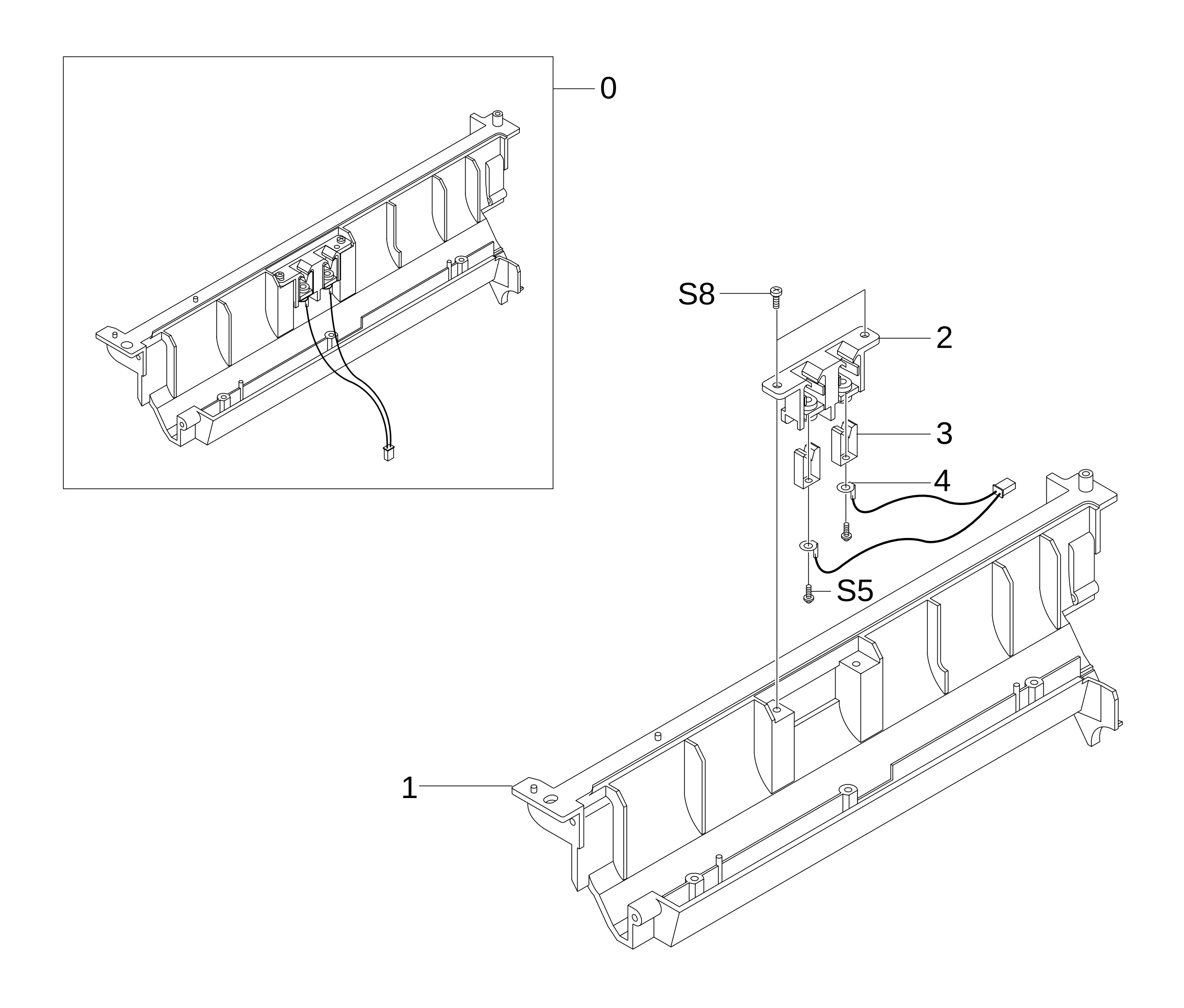


# ITB Cam Ass’y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q’ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-ITB CAM | JC96-02931A | 1 | X | |
| 1 | PMO-DUMMY ITB CAM LOWER | JC72-01154A | 1 | O | |
| 2 | PBA SUB-PTL | JC92-01451A | 1 | O | |
| 3 | PMO-PTL PATH | JC72-01187A | 1 | O | |
| 4 | SHAFT-ITB CLEAN CAM | JC66-00548A | 1 | O | |
| 5 | CAM-ITB CLEANING | JC66-00511A | 1 | O | |
| 6 | BUSH-D6/L4 | JC61-00699A | 1 | O | |
| 7 | RING-E | 6044-000125 | 1 | X | |
| 8 | PMO-DUMMY ITB CAM UPPER | JC72-01155A | 1 | O | |
| 9 | ELA HOU-SET DRAWER | JC96-02888A | 1 | O | |
| 10 | PMO-COVER CAM SHAFT | JC72-01136A | 1 | O | |
| 11 | GUIDE-PTL SPRING | JC61-00717A | 1 | O | |
| 12 | SPRING-PTL | 6107-001203 | 1 | O | |
| 13 | RING-E S | 6044-000001 | 1 | X | |
| 14 | PBA SUB-TEMP_2 | JC92-01538A | 1 | O | |
| S8 | SCREW-TAPTITE | 6003-000196 | 5 | X | |
| S18 | SCREW-SPECIAL | 6009-001396 | 2 | X | |

# 9.22 Dummy Fuser Base Ass'y Exploded View




## Dummy Fuser Base Ass'y Assembly Parts List

**SA : Service Available**
**O** : Service available **X** : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|---|---|---|---|---|---|
| 0 | ELA UNIT-DUMMY FUSER BASE | JC96-02795A | 1 | X | |
| 1 | PMO-DUMMY FUSER BASE | JC72-01142A | 1 | O | |
| 2 | PMO-COVER FUSER AC | JC72-01140A | 1 | O | |
| 3 | IPR-TERMINAL FU | JC70-10961A | 2 | O | |
| 4 | CBF HARNESS-SMPS_AC WIRE | JC39-00288A | 1 | O | |
| S5 | SCREW-TAPTITE | 6003-000119 | 2 | X | |
| S8 | SCREW-TAPTITE | 6003-000196 | 2 | X | |